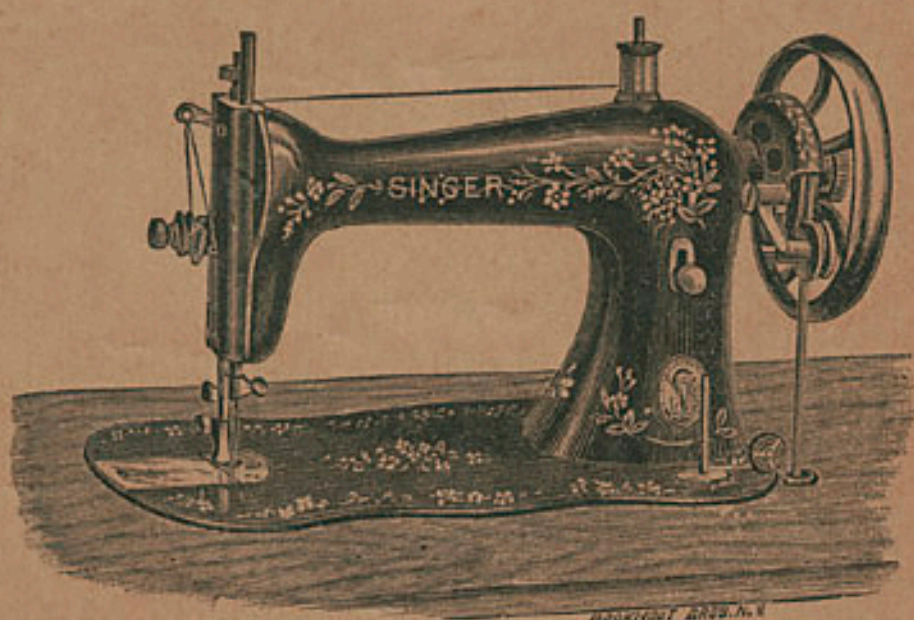


*W. W. Correll*  
LIST OF PARTS

**I. F.**

MACHINE.



The Singer Manufacturing Co.,

NEW YORK.

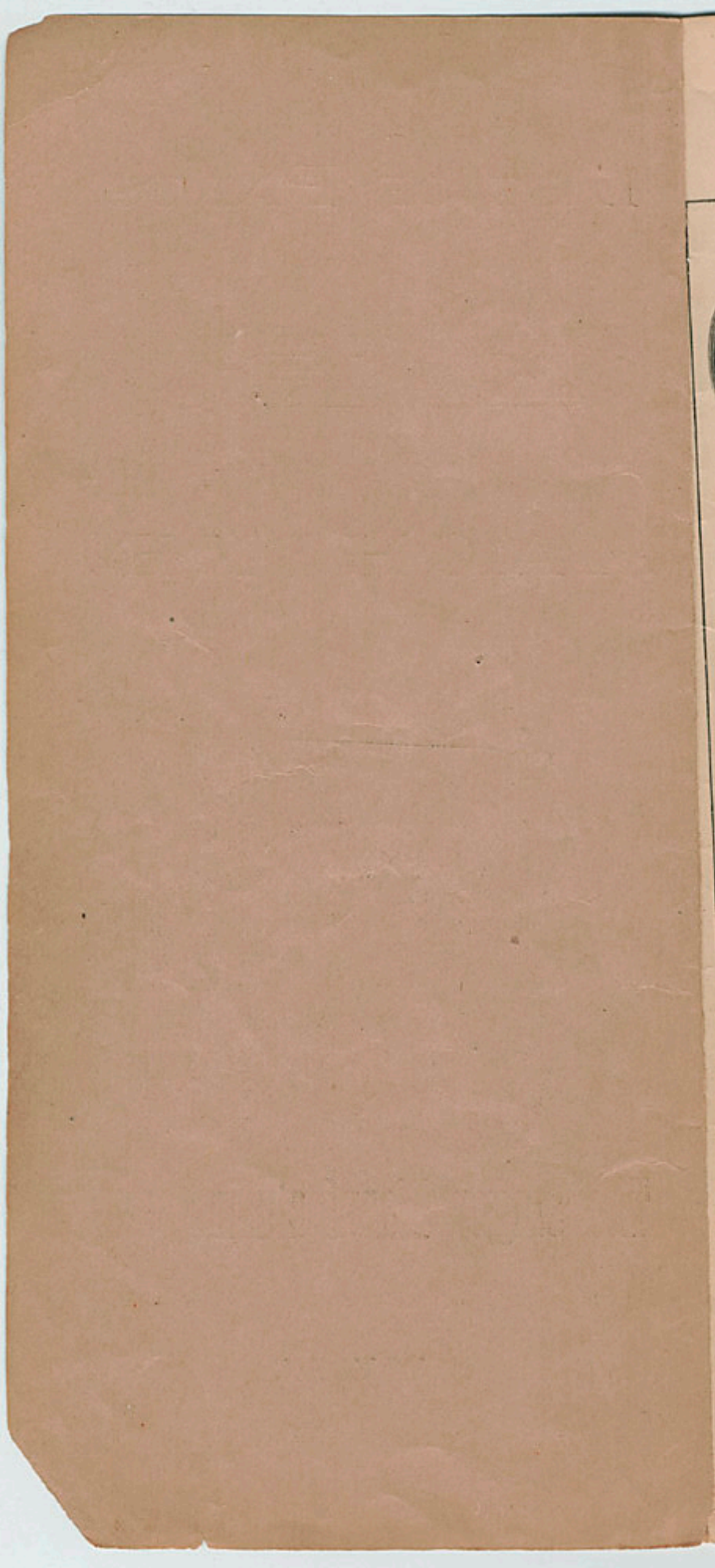


PLATE 1—One-Fourth Size.

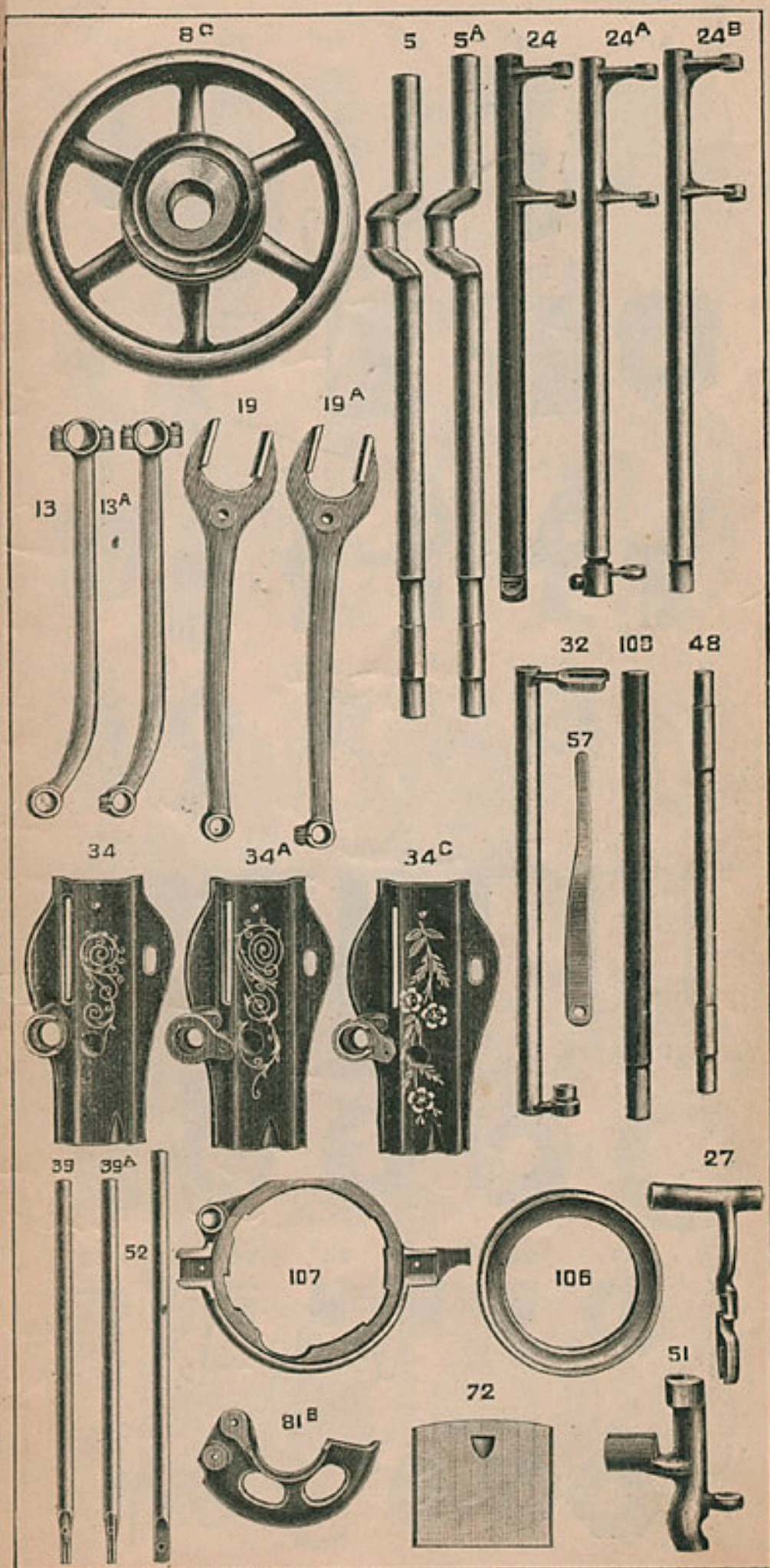


PLATE 2—Half Size.

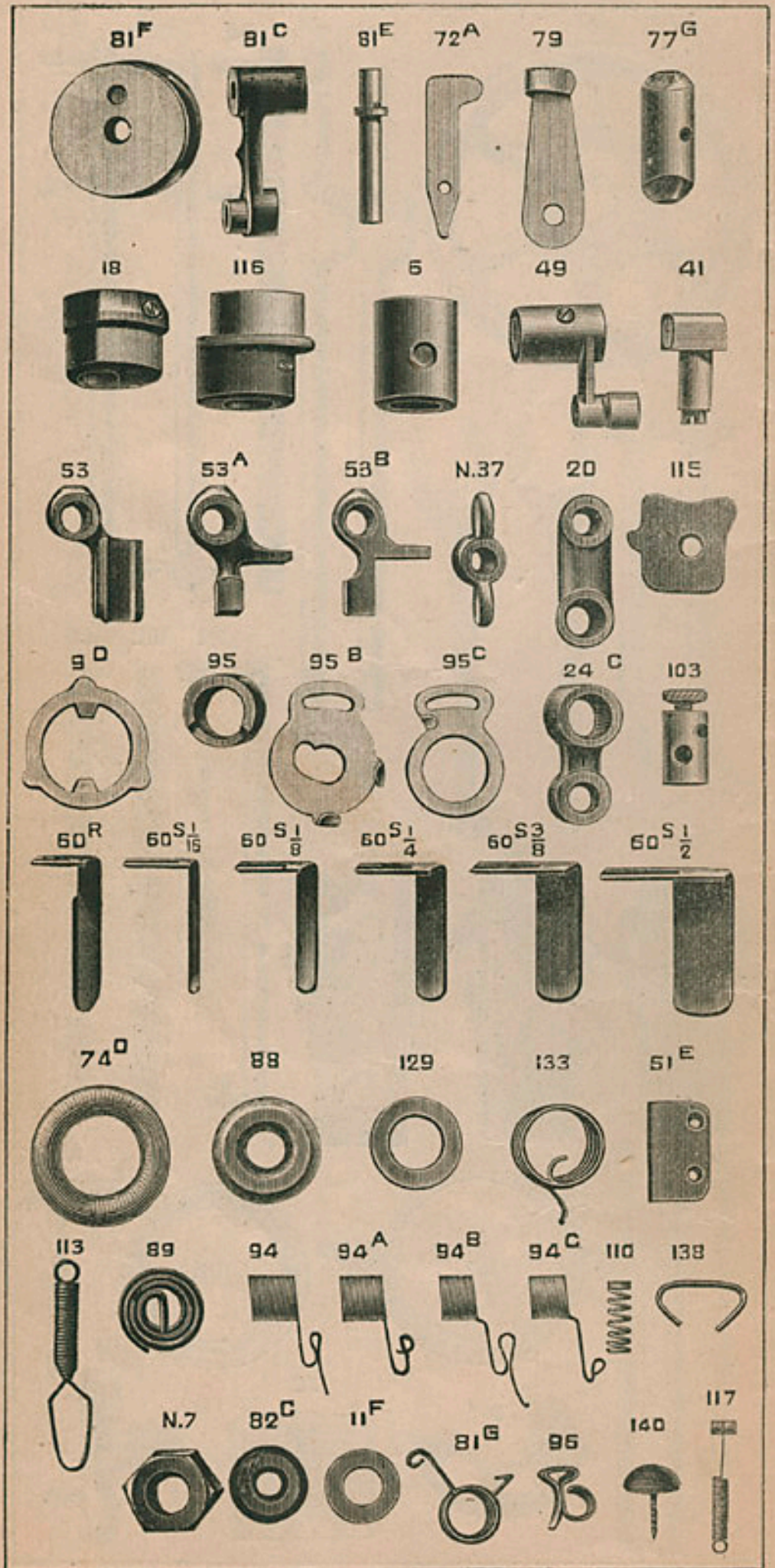


PLATE 3—Half Size.

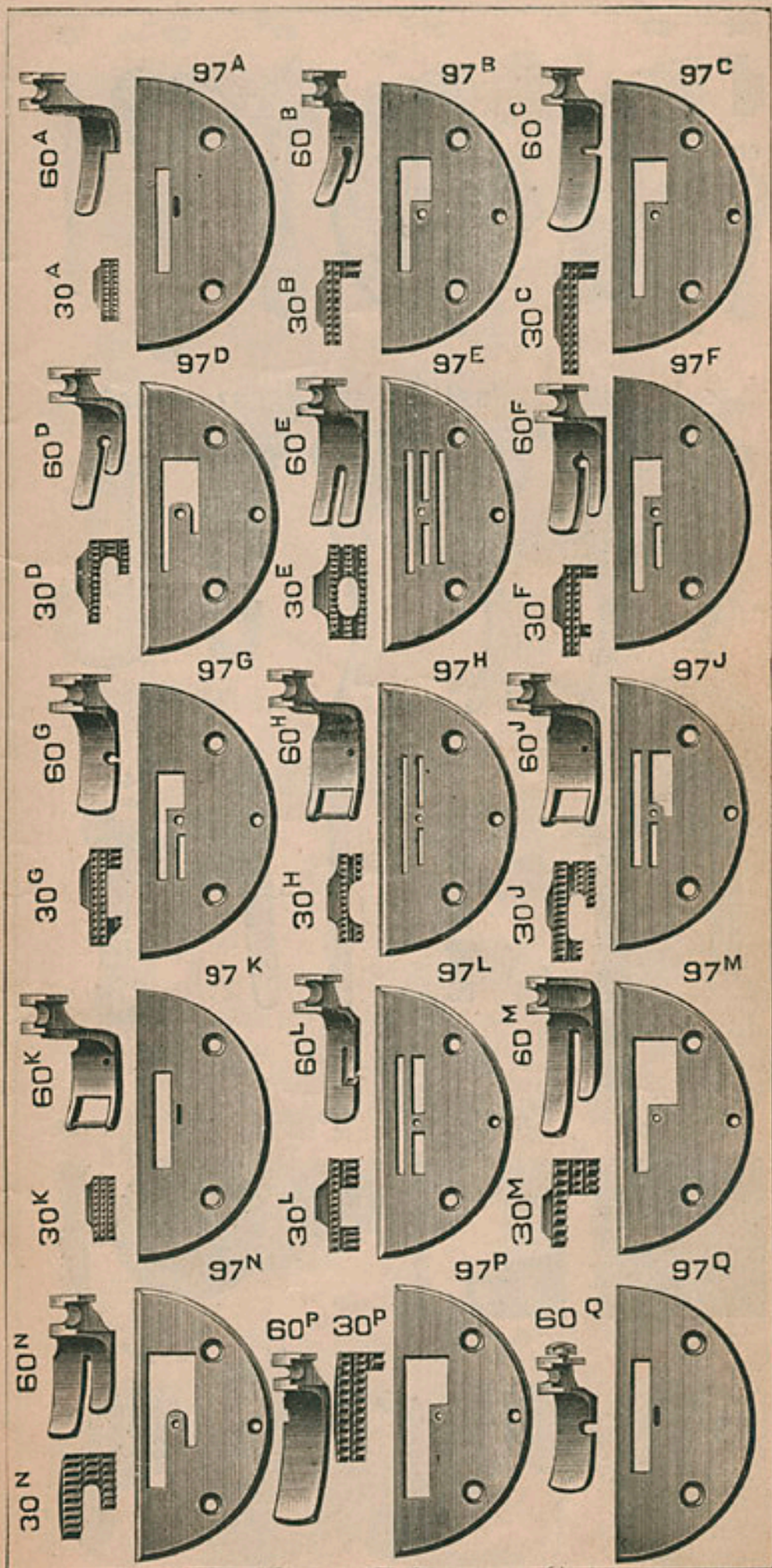


PLATE 4—Half Size.

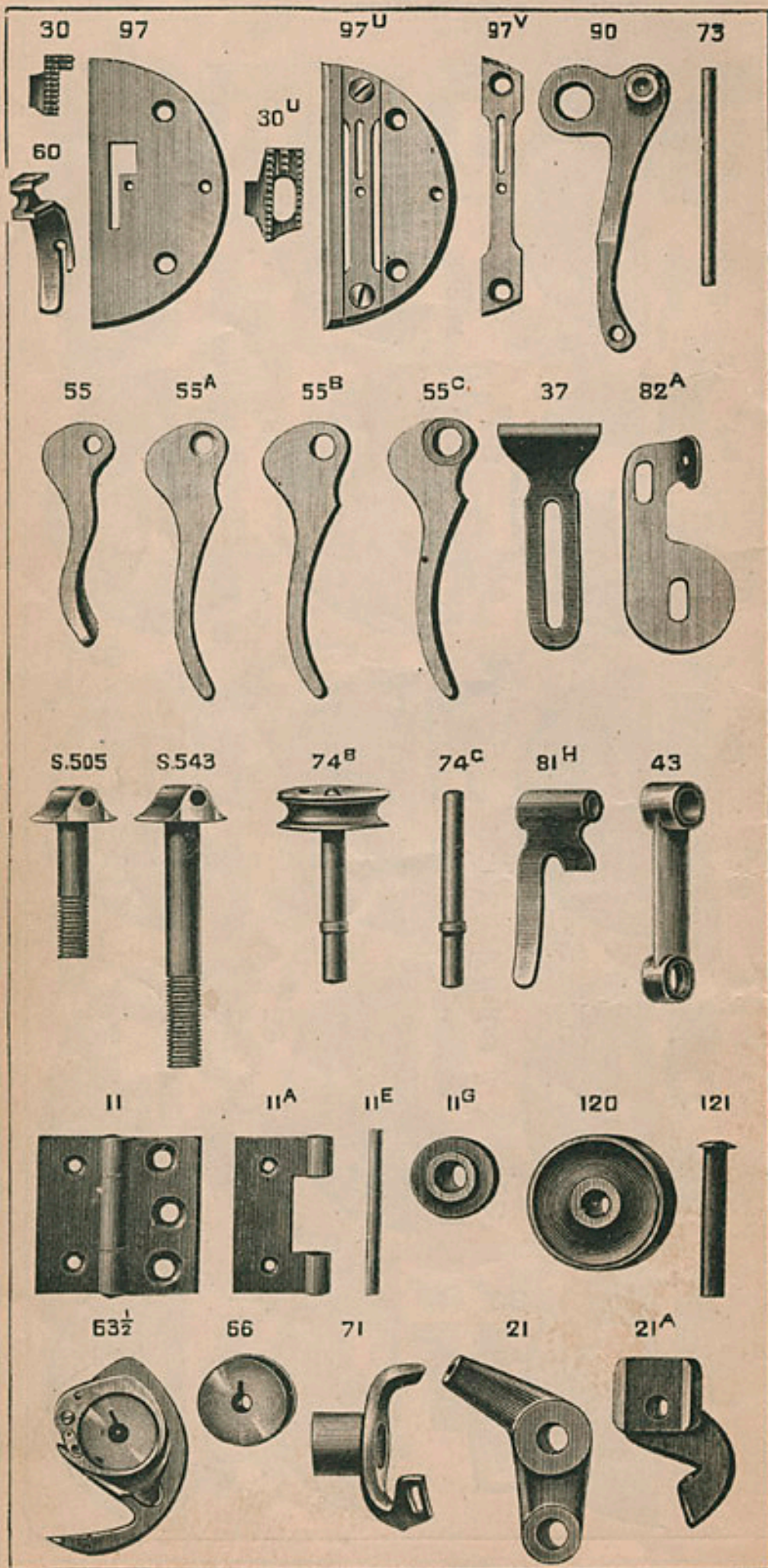
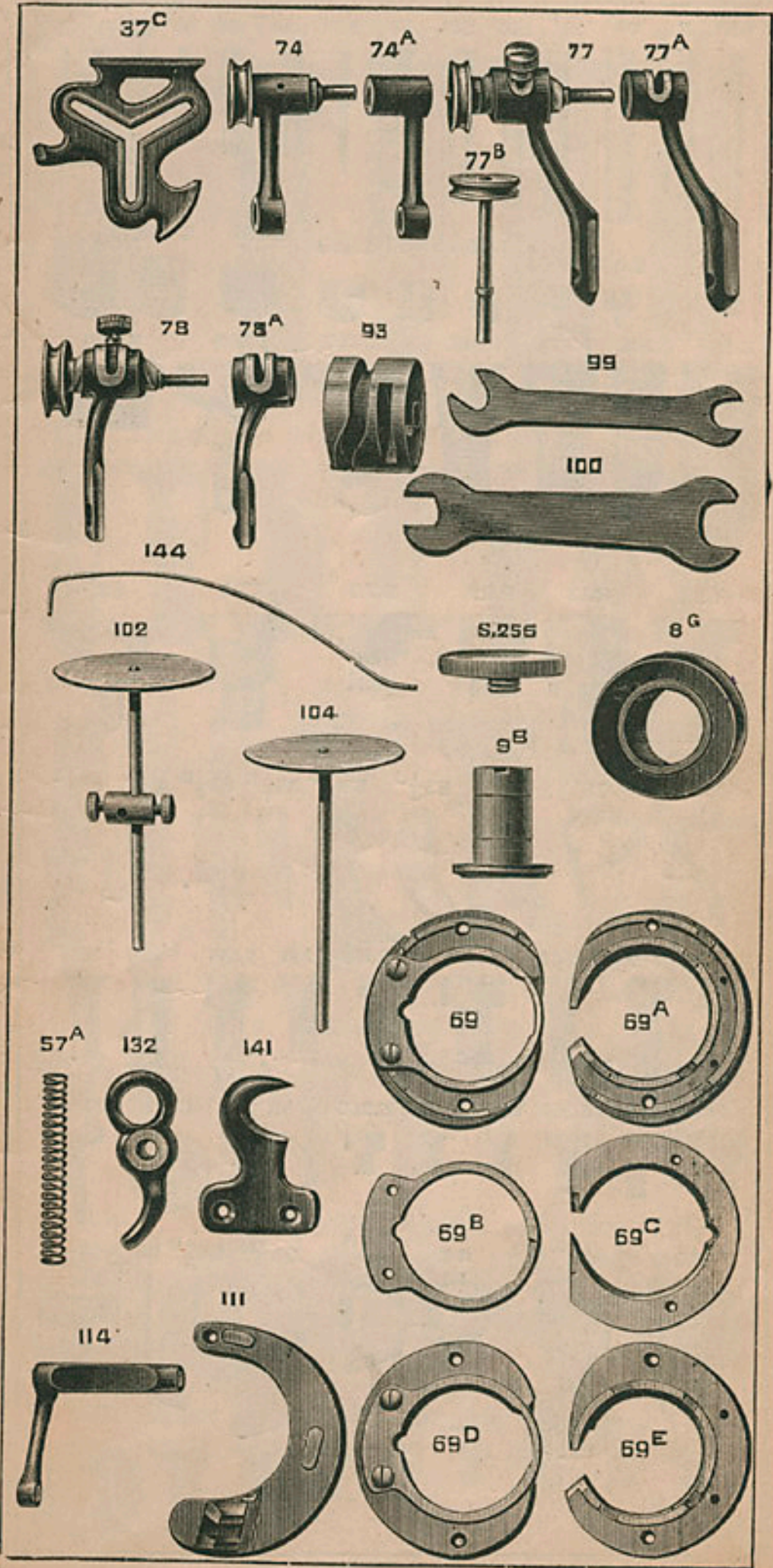


PLATE 5—One-Third Size.



# PLATE 6—Full Size.

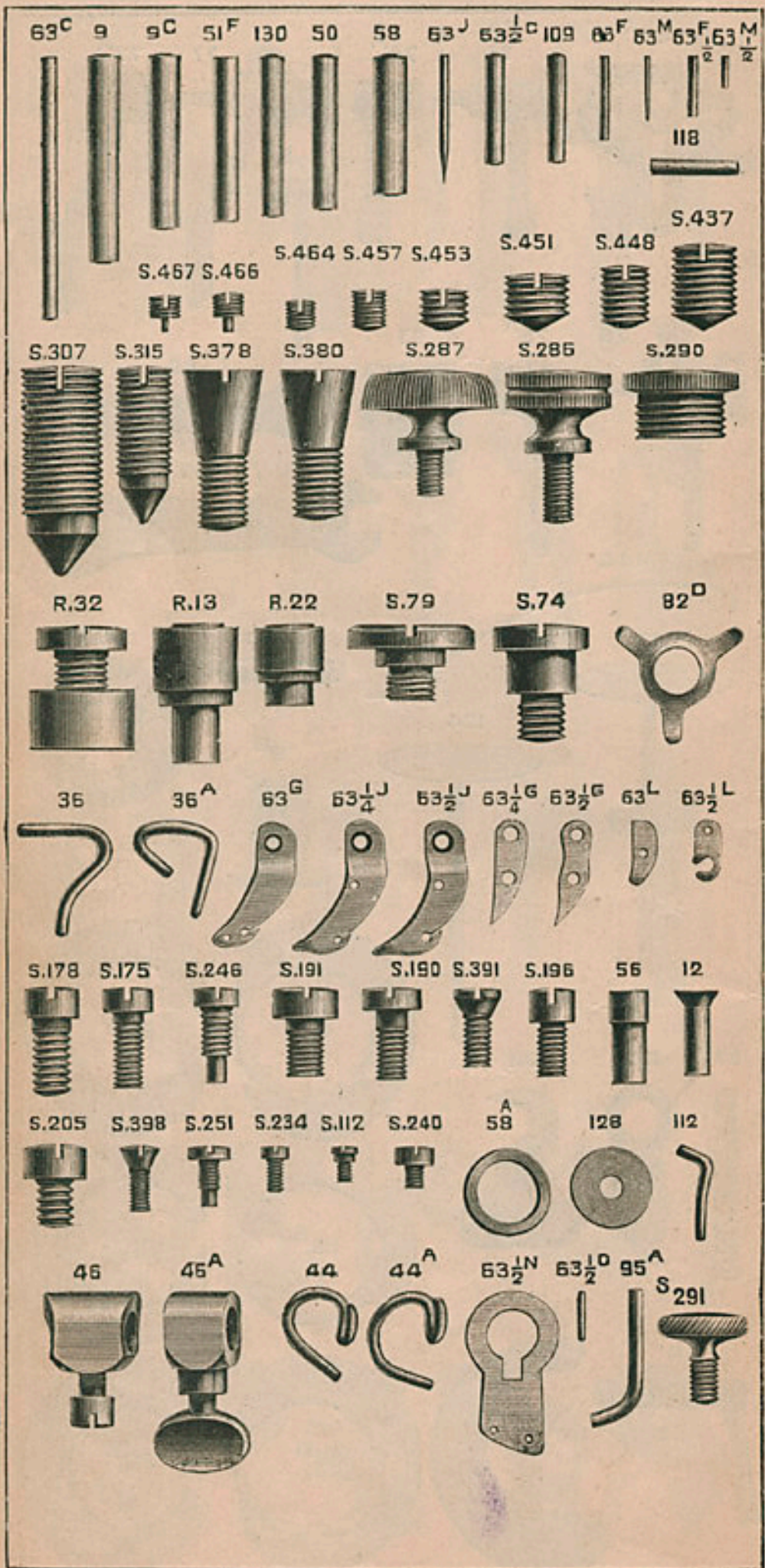




PLATE 7—Full Size.

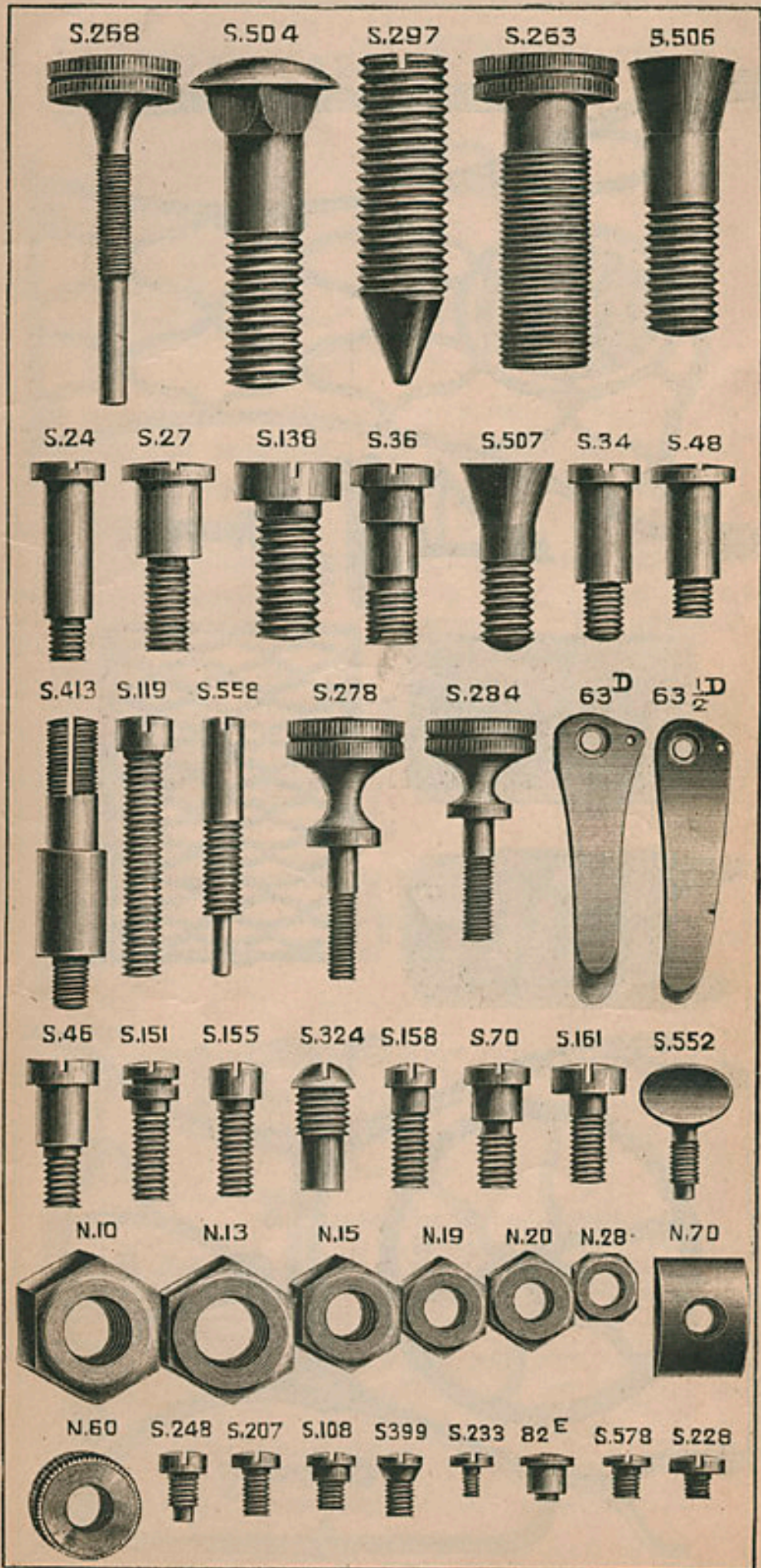
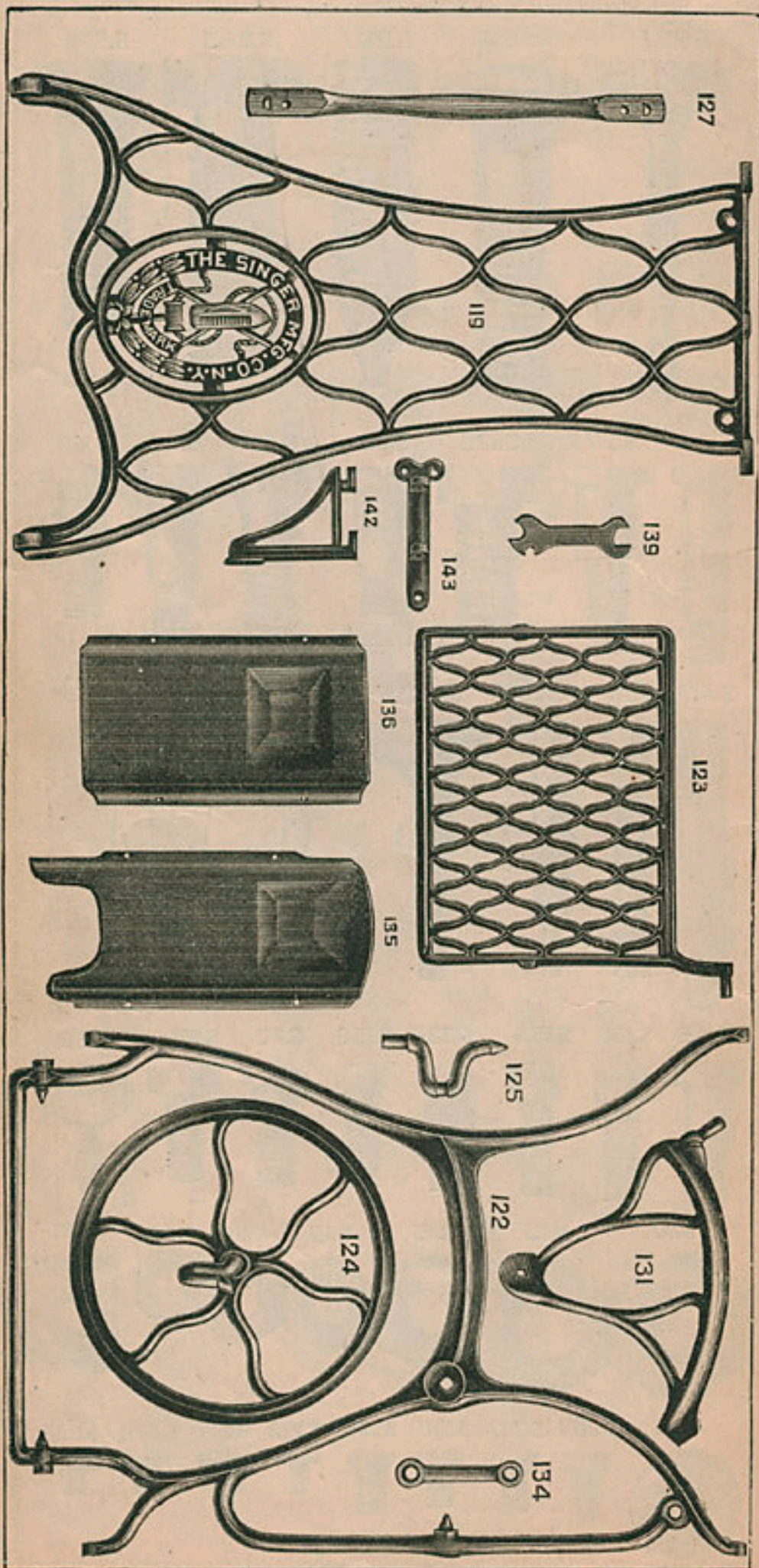


PLATE 8—One-Eighth Size.



# LIST OF PARTS

# I. F.

# MACHINE.

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In ordering from this list be particular to give the name of the machine, "I. F.," except with the Screw, Nut and Roller numbers, which are the same in all machines.

Where distinguishing letters are used with the numbers, always give them in exactly the same position, **BEFORE** or **AFTER** the **NUMBER** as printed in the list.

The figures in the second column refer only to the plates illustrating the parts, and are **NOT TO BE USED** in ordering.

- 
- "S" signifies Screw Number.  
 "N"     "     Nut Number.  
 "R"     "     Roller and Stud Number.
- 

No.	Plate.	
S 284	7	Arm Side Plate Thumb Screw.....
S 138	7	Arm Screw.....
	5	Arm Shaft for Nos. 8 and 8c.....
	5A	"     "     "     "     8A.....
	6	"     "     "     "     Bushing.....
S 448	6	"     "     "     "     Set Screw.....
	8	Balance Wheel.....
	8A	"     "     "     "     Nicked for 8A Stop Motion.....
	8c	"     "     "     "     "     "     14A Clamp Stop
		Motion.....
	8D	Balance Wheel Power, light rim, 2-in. Pulley....
	8E	"     "     "     "     "     "     2½-in.     "     ....
	8F	"     "     "     "     "     "     3-in.     "     ....
	8G	"     "     "     "     Speed Pulley, 2-in., with S 451....
S 451	6	"     "     "     "     "     "     Set Screw....
	8H	"     "     "     "     "     "     2½-in, with S 437....
S 437	6	"     "     "     "     "     "     Set Screw....
S 448	6	"     "     "     "     Set Screw.....
	9	"     "     "     "     Pin.....
	9A	Balance Wheel Stop Motion, complete (14A C. S. M.).....
	9B	Balance Wheel Stop Motion Flange (9A C. S. M.)
	9C	"     "     "     "     "     "     Pin (10 C. S. M.).....



No.	Plate.	
S 307	6	Feed Lifting Rock Shaft Screw Center.....
N 13	7	" " " " " " " " Nut.....
	34	1 Face Plate.....
	34A	1 " " for 95B.....
	34C	1 " " for 95c.....
	34D	— " " for Tension Release.....
S 190	6	" " Screw.....
	36	6 " " Thread Eyelet.....
	36A	6 " " " Guard.....
	37	4 Guide.....
	37B	— " (nickled).....
	37C	5 " (combination).....
S 287	6	" " Thumb Screw.....
	39	1 Needle Bar for Round Shank Needle.....
	39A	1 " " Flat Shank Needle.....
S 290	6	" " Screw Bushing.....
	41	2 " " Connection Stud with S 155.....
S 155	7	" " " " Set Screw.....
	43	4 " " " Link.....
S 380	6	" " " " Hinge Screw.....
N 20	7	" " " " " " Nut.....
	44	6 Needle Bar Thread Eyelet for No. 39.....
S 233	7	" " " " Screw for 44.....
	44A	6 " " " " for 39A.....
S 251	6	" " " " Screw for 44A.....
	46	6 Needle Clamp and Screw for Round Shank Needle.....
S 196	6	" " Screw for 46.....
	46A	6 " " and Thumb Screw for Flat Shank Needle.....
S 552	7	Needle Clamp Thumb Screw for 46A.....
S 246	6	" " Screw for 46A.....
	48	1 Oscillating Shaft.....
	49	2 " " Crank with R 13 and two S 457.....
R 13	6	" " " Roller and Stud.....
S 457	6	" " " Set Screw.....
	50	6 " " " Pin.....
	51	1 Oscillating Rock Shaft.....
	51D	— " " " with Steel Plates.....
	51E	2 " " " Steel Plate.....
	51F	6 " " " " Rivet.....
S 307	6	" " " " Screw Centre.....
N 13	7	" " " " " " Nut.....
	51G	— " " " for S 595.....
S 595	—	" " " " Screw Center for 51G.....
N 13	7	" " " " " " Nut.....
	52	1 Presser Bar.....
S 290	6	" " Screw Bushing.....
	53	2 " " Spring Bracket with S 453 for 57.....
	53A	2 " " " " " " 57A.....
	53B	2 " " " " " " 55B & 55C.....
S 453	6	" " " " Set Screw.....
	55	4 " " Lifter.....
	56	6 " " Stud.....
	55A	4 " " Countersunk for S 108.....
S 108	7	" " " Screw for 55A.....
	55B	4 " " heavy, for S 70.....
S 70	7	" " " Screw for 55B.....
	55C	4 " " heavy, for S 36.....
S 36	7	" " " Screw for 55C.....
	57	1 Presser Bar Spring (flat).....
	58	6 " " Guide Pin.....
S 268	7	" " " Thumb Screw.....
	57A	5 " " (spiral).....
	58A	6 " " Washer for 57A.....
S 263	7	" " " Thumb Screw for 57A.....
	60	4 Presser Foot for 30.....
	60A	3 " " 30A.....
	60B	3 " " 30B.....
	60C	3 " " 30C.....
	60D	3 " " 30D.....
	60E	3 " " 30E.....

No.	Plate.	
60F	3	Presser Foot for knit goods.....
60G	3	" " " corset work.....
60H	3	" " " (back stay, narrow).....
60J	3	" " " ( " " medium).....
60K	3	" " " ( " " wide).....
60L	3	" " " 30L.....
60M	3	" " " 30M.....
60N	3	" " " 30N.....
60P	3	" " " 30P.....
60Q	3	" " Strip Gauge (collars and cuffs).....
60R	3	Presser Foot Strip Gauge for 60q.....
S 228	7	" " " Screw.....
60s	2	Presser Foot Extension for 60q $\frac{1}{16}$ -in.....
"	2	" " " " " $\frac{1}{16}$ -in.....
"	2	" " " " " $\frac{1}{16}$ -in.....
"	2	" " " " " $\frac{1}{16}$ -in.....
"	2	" " " " " $\frac{1}{16}$ -in.....
S 228	7	" " " Screw.....
S 190	6	Presser Foot Screw.....
S 286	6	" " Thumb Screw.....
63C	6	Shuttle Cover Hinge Pin.....
63D	7	" Main Spring.....
S 398	6	" " " Screw.....
63F	6	" " " Steady Pin.....
63G	6	" Tension Spring.....
S 234	6	" " " Screw.....
63J	6	" " " Guide Pin.....
S 464	6	" " Adjusting Screw (for 63G).....
63L	6	" Delivery Eye Thread Guard.....
63M	6	" " " " " Rivet.....
63 $\frac{1}{2}$ G	6	Shuttle Tension Spring (narrow).....
63 $\frac{1}{2}$ J	6	" " " Plate (for 63 $\frac{1}{2}$ G).....
S 467	6	" " Adjusting Screw (for 63 $\frac{1}{2}$ G).....
63 $\frac{1}{2}$	4	Shuttle with Tension Spring, Spring Plate and Bobbin.....
63 $\frac{1}{2}$ C	6	Shuttle Cover Hinge Pin.....
63 $\frac{1}{2}$ D	7	" Main Spring.....
S 398	6	" " " Screw.....
63 $\frac{1}{2}$ F	6	" " " Steady Pin.....
63 $\frac{1}{2}$ G	6	" Tension Spring.....
S 112	6	" " " Screw.....
63 $\frac{1}{2}$ J	6	" " " Plate.....
S 466	6	" " Adjusting Screw (for 63 $\frac{1}{2}$ G).....
63 $\frac{1}{2}$ L	6	" Delivery Eye Thread Guard.....
63 $\frac{1}{2}$ M	6	" " " " " Rivet.....
63 $\frac{1}{2}$ N	6	" Bobbin Retaining Spring.....
63 $\frac{1}{2}$ O	6	" " " " " Rivet.....
66	4	Shuttle Bobbin (solid, straight flanges).....
66A	-	" " ( " very light and hardened).....
69	5	Shuttle Race.....
69A	5	" " Body.....
69B	5	" " Back.....
S 190	6	" " " Screw.....
69C	5	" " Ring.....
S 207	7	" " " Screw.....
69D	5	" " without Rib.....
69E	5	" " Body without Rib.....
S 178	6	" " " Screw.....
71	4	Shuttle Driver with two S 457.....
S 457	6	" " Set Screw.....
50	6	" " Pin.....
72	1	Slide.....
72A	2	" Spring Catch.....
S 240	6	" " " Screw.....
72O	-	Slide with 72A and S 240.....
78	4	Spool Pin.....
74	5	Bobbin Winder.....
74A	5	" " Frame.....
74B	4	" " Spindle with Pulley.....
74C	4	" " Spindle.....
74D	2	" " Rubber Ring.....

No.	Plate.	
79	2	Bobbin Winder Spring .....
S 46	7	" " Hinge Screw for No. 74 .....
77	5	Bobbin Winder (eccentric) for 8 and 8c. ....
77A	5	" " Frame .....
77B	5	" " Spindle with Pulley .....
77C	2	" " eccentric .....
S 286	6	" " " Thumb Screw .....
S 161	7	" " Screw .....
78	5	Bobbin Winder (eccentric) for 8D, 8E and 8F. ....
78A	5	" " Frame .....
77B	5	" " Spindle with Pulley .....
77C	2	" " eccentric .....
S 286	6	" " " Thumb Screw .....
S 161	7	" " Screw .....
81	—	Bobbin Winder (Automatic) .....
81A	—	" " " with Spool Stand (complete) .....
81B	1	Bobbin Winder Bracket (belt cover) .....
S 190	6	" " " Screw .....
81C	2	" " Frame .....
S 48	7	" " " Hinge Screw for No. 81c ..
81E	2	" " Spindle .....
81F	2	" " Pulley .....
81G	2	" " Spring .....
81H	4	" " Stop Latch .....
S 24	7	" " " Hinge Screw .....
82	—	Spool Stand complete .....
82A	4	" " Bed .....
S 205	6	" " Screw .....
73	4	" " Spool Pin .....
82C	2	" " Thread Retaining Disc .....
82D	6	" " " " " Spring .....
82E	7	" " " " " Stud .....
S 413	7	Tension Screw Stud .....
S 160	—	" " " for Clamping .....
S 141	—	" " " Clamp Screw .....
N 60	7	" " Regulating Thumb Nut .....
88	2	" " Disc .....
89	2	" " Spring .....
90	4	Thread Take Up Lever with R 22 .....
R 22	6	" " " Roller and Stud .....
S 79	6	" " " Hinge Screw .....
93	5	" " " Cam with S 448 .....
93A	—	" " " (steel) with S 448 .....
S 448	6	" " " Set Screw .....
9	6	" " " Pin .....
94	2	" " " Spring .....
94A	2	" " " (94 with closed eyelet) .....
94B	2	" " " (94 " offset for 95B) .....
94C	2	" " " (94A " " 95B) .....
94D	—	" " " for 34 .....
95	2	" " " Regulator .....
S 233	7	" " " " Screw .....
95B	2	" " " " Plate .....
95C	2	" " " " (outsidestop) .....
95D	—	" " " " for 34D .....
S 233	7	" " " " Screw .....
95A	6	" " " Staple .....
96	2	Thread Cutter and Holder .....
97	4	Throat Plate for 30 .....
97A	3	" " " 30A .....
97B	3	" " " 30B .....
97C	3	" " " 30C .....
97D	3	" " " 30D .....
97E	3	" " " 30E .....
97F	3	" " " 30F .....
97G	3	" " " 30G .....
97H	3	" " " 30H .....
97J	3	" " " 30J .....
97K	3	" " " 30K .....

No.	Plate.	
97L	3	Throat Plate for 30L.....
97M	3	“ “ “ 30M.....
97N	3	“ “ “ 30N.....
97P	3	“ “ “ 30P.....
97Q	3	“ “ “ Feed Wheel.....
97U	4	“ “ “ 30U.....
97V	4	Throat Plate Needle Strip for 97U.....
S 578	7	“ “ “ Screw.....
S 399	7	Throat Plate Screw.....
99	5	Wrench for N 19.....
100	5	“ “ N 13.....
102	5	Spool Holder (Disc) with Bracket and two S 291 (for Spool Pin).....
103	2	Spool Holder Bracket.....
S 291	6	“ “ “ Thumb Screw.....
104	5	“ Spindle with Disc.....

### Wheel Feed Parts.

105	—	Wheel Feed complete (16 I. F. W. F.).....
106	1	Feed Wheel (1 I. F. W. F.).....
107	1	Frame (2 I. F. W. F.).....
108	1	“ Shaft (3 I. F. W. F.).....
109	6	“ “ Pin (4 I. F. W. F.).....
S 119	7	“ Adjusting Screw.....
N 28	7	“ “ “ Nut.....
110	2	“ Steady Spring (6A I. F. W. F.).....
111	5	Driver (7 I. F. W. F.).....
112	6	“ Spring Hook (8 I. F. W. F.).....
113	2	“ Spring (9 I. F. W. F.).....
114	5	“ Link (10 I. F. W. F.).....
S 324	7	“ “ Screw.....
115	2	Friction Plate (12A I. F. W. F.).....
S 151	7	“ “ Screw.....
116	2	Feed Eccentric with S 448 (15 I. F. W. F.).....
S 448	6	“ “ Set Screw.....
117	2	Retaining Roller and Spring (17 I. F. W. F.).....
118	6	“ “ Spring Pin (18 I. F. W. F.).....
97Q	3	Throat Plate (14 I. F. W. F.).....
S 399	7	“ “ Screw.....

### Stand Parts.

119	8	Leg with Rollers and Pins (51 T. M. S.).....
120	4	“ Roller (51A T. M. S.).....
121	4	“ “ Pin (51B T. M. S.).....
122	8	Brace with Screw Centers and Nuts (53 T. M. S.).....
S 297	7	“ Screw Center for Band Wheel and Treadle.....
N 7	2	“ “ “ Nut.....
S 506	7	“ Bolt.....
N 10	7	“ “ Nut.....
123	8	Treadle (40 T. M. S.).....
124	8	Band Wheel, 12½-in. with Crank and Pin (7H T. M. S.).....
125	8	Band Wheel Crank (41 T. M. S.).....
9	6	“ “ “ Pin (25A T. M. S.).....
127	8	Pitman (26 T. M. S.).....
S 558	7	“ Adjusting Screw.....
N 70	7	“ “ “ Nut.....
128	6	“ “ “ Washer.....
129	2	Pitman Washer (10 T. M. S.).....
130	6	“ Stud Pin (11 T. M. S.).....
131	8	Dress Guard with Belt Shifter, Spring and Screw (42 T. M. S.).....
S 504	7	Dress Guard Bolt.....
N 10	7	“ “ “ Nut.....
132	5	Belt Shifter (29 T. M. S.).....
133	2	“ “ Spring (30 T. M. S.).....
S 34	7	“ “ “ Screw.....
134	8	“ Guide (45 T. M. S.).....



No.	Plate.	
S 507	7	Belt Guide Bolt.....
N 15	7	" " " Nut.....
135	8	Drip Pan, Drop Feed (12D T. M. S.).....
136	8	" " Wheel Feed (12F T. M. S.).....
137	—	Belt with Hook (14Q T. M. S.).....
138	2	" Hook (15 T. M. S.).....
139	8	Wrench (19A T. M. S.).....
140	2	Machine Cushion (13 T. M. S.).....
141	5	Skeleton Drawer Case Support (57 T. M. S.).....
142	8	Drop Leaf Support (58 T. M. S.).....
143	8	" " " Bracket.....
144	5	Drawer Case Drawer Spring.....
145	—	Stand complete except table.....

## Parts Special to 2 Needle, Diagonal Feed Machine.

146	—	Face Plate (top tension, double).....
147	—	Feed Bar.....
S 635	—	" " Screw Center Pin.....
N 19	7	" " " " " Nut.....
148	—	" Dog, wide gauge.....
148A	—	" " narrow gauge.....
S 191	6	" " Screw.....
149	—	Needle Bar.....
150	—	" Clamp with S 196.....
151	—	Presser Bar Clutch with S 453.....
S 453	6	" " " Screw.....
152	—	" " " Latch Spring.....
S 207	7	" " " " " Screw.....
153	—	" " Spring Bracket.....
154	—	Spool Pin, double (244 I. M.).....
155	—	" Bracket with 2 spool pins (245 I. M.).....
S 159	—	" " Screw.....
156	—	Tension Bracket (top tension).....
S 190	6	" " " Screw.....
S 416	—	" Screw Stud.....
157	—	Thread Take-up Lever with 2 thread holes and R 22.....
158	—	" " Roller (250 I. M.).....
159	—	" " Stud (251 I. M.).....
S 86	—	" " " Screw.....
S 141	—	" " " Clamp Screw.....
160	—	" " " Staple (249 I. M.).....
161	—	Throat Plate for 148.....
161A	—	" " " 148A.....

## Power Table Fittings.

Order Power Table Fittings by P. T. F. numbers.

Foot Stop Motion complete (238 P. T. F.).....
Knee Lifter complete for Power Table (176 P. T. F.).....
" " " " Stand (186 P. T. F.).....
Singer Driving Attachment complete (86 P. T. F.).....
" " " " for Bench Stand (104 P. T. F.).....
Singer Under Driver complete, Lever Pressure (52 P. T. F.).....
" " " " Screw " (284 P. T. F.).....

 THE Singer Manufacturing Company use and recommend exclusively the **WILLIMANTIC SPOOL COTTON.**

