

Serial number range		2nd/3rd Serial number range (see introduction)		Class (Model)	Quantity Allotted	Date Allotted	Factory Assigned	Notes/Remarks	Number of reported machines in range	Actual Production by Year (various sources, with # of serial Nos found)		
Start	Stop	Start	Stop							Cooper	Singerco	UK Allotments
1	100			No. 1	100	Late 1850	Boston, MA shop	Workshop production	1	1 Sept 1850 About 100 End of 1850 100/yr		
101	900			No. 1	800	1850 - 51	NY City workshop	Workshop production	1	101 Start 1851 900 End 1851 800/yr		
901	1711			No. 1	811	1851 - 52	NY City workshop	Workshop production	0	901 Start 1852 1711 End 1852 811/yr		
1712	2521			No. 1	810	1852 - 53	NYC Centre Street	First Factory, 1853	0	1712 Start 1853 2521 End 1853 810/yr		
2522	3400			No. 1 & 2	879	1853 - 54	NYC Centre Street	No. 2 introduced	2	2522 Start 1854 3400 End 1854 879/yr		
3401	4283		~272*	No. 1 & 2	884	1854 - 55	NYC Centre Street	*add 2nd Nr from 4001	2	3401 Start 1855 4283 End 1855 884/yr		
4284	6847	~273	~2836	No. 1, 2, 3	2,564	1855 - 56	NYC Centre Street	No. 3 introduced	4	4284 Start 1856 6847 End 1856 2564/yr		
6848	10477	~2837	~6466	No. 1, 2, 3	3,630	1856 - 57	NYC Centre Street		0	6848 Start 1857 10477 End 1857 3630/yr		
10478	13571	~6466	~9571	No. 1, 2, 3, & Family/Trtlbk	3,094	1857 - 58	NYC Mott Street & maybe also Centre St	Family (Trtlbk) Introduced	4 Trtlbk (prototype?)	10478 Start 1858		
~13572	14071	9572/445	10071/944	Family/Trtlbk	~500	1858	NYC Mott Street	1st "production" batch	1	14071 End 1858 3594/yr (5 hits)		
14072	~14371	10072	10371	No. 1, 2, 3	~300	1858	NYC Mott Street & maybe also Centre St			14072 Start 1859		
~14372	~15571	10372/945	11571/2145	Family/Trtlbk	~1,200	1858 - 59	NYC Mott Street	Last production batch? re-works, returns, 1860	3			
~15572	25024	11572	21024	No. 1, 2, 3? Letter-A?	~4,500	1859	NYC Mott Street & maybe also Centre St	Letter-A intro late 1859	1x No.2, 1x Other	25024 End 1859 10953/yr (5 hits)		
25025	?29399	21025	25399	Various & ?Family re-work	~4,375	1859 - 60	NYC Mott Street & maybe also Centre St	No. 1 & Family discont'd	1x No.1, 2x Trtlbk	25025 Start 1860		
?29400	?38599	25400/001	34599/9199	Letter-A	~9,200	1860	NYC Mott Street	1st production batch?	2			
?38600	?43000	34600	39000	Various	~4,400	1860	NYC Mott Street & maybe also Centre St		5	43000 End 1860 17976/yr (10 hits)		
43001	~45100	39001/9200	41100/11300	Letter-A	~2,100	1860	NYC Mott Street		1	43001 Start 1861		
~45101	~46800	41101	42800	Various (No. 2, 3) & ?Family re-work	~1,700	1860	NYC Mott Street & maybe also Centre St		1			
?46801	?55000	42801/11301	51000/19600	Letter-A	~8,200	1860 - 61	NYC Mott Street		2			
?55001	?61000	51001	57000	Various	~6,000	1861	?NYC Mott Street		1 New Family (Prototype?)	61000 End 1861 18000/yr (5 hits)		
61001	~63500	57001/19501	59500/22000	Letter-A	~2,500	1861	NYC Mott Street		9	61001 Start 1862		
~63501	~64500	59501	60000	Various	~1,000	1862	?NYC Mott Street		1			
~64501	~74500	60001/22001	70500/32000	Letter-A	~10,000	1862	NYC Mott Street		1			
~74501	~79395	70501	75394	Various	~4,894	1862	NYC Mott Street			79395 End 1862 18395/yr (11 hits)		
~79396	~81000	75396	77000	Various	~1,604	1862 - 63	NYC Mott Street			79396 Start 1863		
~81001	~86000	77001/33001	82000/38000	Letter-A	~5,000	1863	NYC Mott Street					
~86001	~94000	82001	90000	Various	~8,000	1863	NYC Mott Street		4 NF (Pilot batch of NF?)			
~94001	~109000	90001/38001	105000/53001	Letter-A	~15,000	1863	NYC Mott Street		2	99426 End 1863 20031/yr (6 hits) 99427 Start 1864		
~109001	~112000	105001	108000	Various	~3,000	1863	NYC Mott Street		1 NF			
~112001	~118000	108001/53001	114000/59000	Letter-A	~6,000	1863 - 64	NYC Mott Street		2			

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Start	Stop	Start	Stop							Cooper	Singerco	UK Allotments
~118001	~122000	114001	118000	Various	~4,000	1864	NYC Mott Street		1 No.2-LS Imperial	123058 End 1864 23632/yr (4 hits)		
~122001	~138000	118001/59001	134000/75000	Letter-A	~16,000	1864	NYC Mott Street		4	123059 Start 1865		
~138001	~149000	134001	145000	New Family	~11,000	1865	NYC Mott Street	New Family introduced	1 NF mod demo			
~149001	149399	145001	145399	Various	~400	1865	NYC Mott Street			149399 End 1865 26341/yr (5 hits)		
149400	180360	145400	176360	Various, incl ~30,000 NF?	30,961	1865	NYC Mott Street		2 NF	149400 Start 1866 180360 End 1866 30961/yr (2 hits)		
180361	209300	176361	205300	Various	28,939	1866	NYC Mott Street			180361 Start 1867		
209301	209400	1	100	12K (UK New Family)	100	1867	Glasgow Love Loan	Begin UK production				1867
209401	223414	???	???	Various, incl NF	14,013	1867	NYC Mott Street		2 NF	223414 End 1867 59630/yr (2 hits)		
223415	230400	???	???	Various	6,986	1867 - 68	NYC Mott Street			223415 Start 1868		
230401	230499	101	199	12K	100	1868	Glasgow Love Loan					
230500	240499	200	10199	12K	10,000	13 Mar 1869?	Glasgow Love Loan	Copy error in date/year?				13 Mar 1869 [?]
240500	245499	???	???	Various	~5,000	1868	NYC Mott Street					
245500	~260499	166500	181499	NF	~15,000	1868	NYC Mott Street		3			
~260500	~261499	???	???	Various	~1,000	1868	NYC Mott Street					
~261500	~269099	181500	189099	NF	~7,600	1868	NYC Mott Street		4			
~269100	~270099	???	???	No. 2, 3	~1,000	1868	NYC Mott Street		1 No.2			
~270100	~273099	???	???	Various	~3,000	1868	NYC Mott Street					
~273100	~283099	189199	199099	NF	~10,000	1868	NYC Mott Street		1	283044 End 1868 59630 (9 hits)		
~283100	~285099	???	???	Various	~2,000	1868 - 69	NYC Mott Street			283045 Start 1869		
~285100	~305099	199100	219099	NF	~20,000	1868 - 69	NYC Mott Street		5			
~305100	~325099	???	???	Unknown, maybe NF?	~20,000	1869	NYC Mott Street					
~325100	~326099	???	???	Various, incl. 6 No.4 prototype	~1,000	1868	NYC Mott Street	No.4 # 326030/3830/2	1			
~326100	359500	???	???	Various, maybe NF?	33,400	1868	NYC Mott Street		1 NF			
359501	367913	1	8413	2K, 3K	8,413	1 Dec 1871	Glasgow Love Loan					1 Dec 1871
360500	370499	10200	20199	12K	10,000	13 Mar 1869	Glasgow Love Loan	Overlap SerNos with 2K, 3K		369826 End 1869 86782/yr (7 hits)		13 Mar 1869
370500	402499	???	???	Various	32,000	1869 - 70	NYC Mott Street			369827 Start 1870		
402500	422499	20200	40199	12K	20,000	17 Jan 1870	Glasgow Love Loan					17 Jan 1870
422500	~435499	???	???	Various	13,000	1869 - 70	NYC Mott Street					
~435500	~482499	336500	383999	NF	~47,000	1870	NYC Mott Street		3			
~482500	~494499	???	???	Various	~12,000	1870	NYC Mott Street					
~494500	566999	383500	455999	NF	~72,500	1870	NYC Mott Street		7	497660 End 1870 127834/yr (10 hits) 497661 Start 1871		
567000	606699	40200	80199	12K	40,000	17 Jan 1871	Glasgow Bridgeton	New factory in Scotland				17 Jan 1871
606700	607699	???	???	Various	1,000	1870 - 71	NYC Mott Street					
~607700	~650999	495700	538999	NF	~43,300	1871	NYC Mott Street		8	611000 Start 1871		
~651000	~652999	???	???	Various	~2,000	1871	NYC Mott Street					
~653000	~712999	539000	598999	NF	~60,000	1871	NYC Mott Street		4	678921 End 1871 181261/yr (12 hits) 678922 Start 1872		
~713000	~724999	???	???	Various	~12,000	1872	NYC Mott Street?	Last production there?				
~725000	~757413	599000	631413	NF	~32,414	1872	Elizabethport NJ	First production there?	7			
~757414	777413	???	???	Various	~20,000	1872	Elizabethport NJ	Or last at Mott Street?				
777414	7898999	8414	20999	2K, 3K	12,586	1 Dec 1871	Glasgow Bridgeton	First batch of 2K, 3K there	1 No.2K-Standard			1 Dec 1871
790000	839999	80200	130199	12K	50,000	17 Nov 1871	Glasgow Bridgeton		2			17 Nov 1871
840000	~864999	694000	718999	NF	25,000	1872	Elizabethport NJ		9			

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~865000	~919999	???	???	Various	~50,000	1872	Elizabethport NJ			898680 End 1872 218759/yr (19 hits) 898681 Start 1873	913999 End 1871 303000/yr (31 hits)	
~920000	949999	916000	945999	No. 2, 3	~3,000	1872	Elizabethport NJ		1 No.2-Imperial			
950000	959999	1	9999	13K [Medium]	10,000	17 May 1872	Glasgow Bridgeton	First batch of 13K	1 [ID'd as NF by museum]			17 May 1872
960000	~1019999	754000	693999	NF	60,000	1872 - 73	Elizabethport NJ		6		963999 End 1872 50000/yr (2 hits) 964000 Start 1873	
~1020000	~1079999	694000	873999	NF	60,000	1873	Elizabethport NJ		2			
~1080000	~1139999	874000	933999	NF	60,000	1873	Elizabethport NJ		5	1121125 End 1873 222445/yr (15 hits) 1121126 Start 1874		
~1140000	~1199999	934000	993999	NF	60,000	1874	Elizabethport NJ		6			
~1200000	~1205999	994000	999999	NF	6,000	1874	Elizabethport NJ					
1206000	1305999	130211	230199	12K	100,000	8 Feb 1873	Glasgow Bridgeton					8 Feb 1873
1306000	1325999	10000	29999	13K	20,000	4 Sep 1873	Glasgow Bridgeton		1 NF			4 Sep 1873
1326000	1345999	21000	40999	2K, 3K	20,000	17 Sep 1873	Glasgow Bridgeton					17 Sep 1873
1337101	1337200	32101	32200	2K, 3K	100	???	Glasgow Bridgeton	Overlap in records?				
1343000	1343999	38000	38999	2K, 3K	1,000	???	Glasgow Bridgeton	Overlap in records?				
1344000	1345999	???	???	Various	2,000	1874	Elizabethport NJ					
1346000	1385999	30000	699999	13K	40,000	9 Jul 1874	Glasgow Bridgeton		1	1362805 End 1874 241680/yr (8 hits) 1362806 Start 1875	1349999 End 1873 386000/yr (23 hits) 1350000 Start 1874	9 Sep 1874
1386000	~13960000	???	???	Various, No. 2, 3	~10,000	1874 - 75	Elizabethport NJ		1 No.3-LS			
1396001	1495999	1	99999	NF	100,000	1874 - 75	Elizabethport NJ	Factory Number re-zeroed	5			
~1496000	~1595999	100000	199999	NF	100,000	1875	Elizabethport NJ		5 [and 1 24-Class?]			
~1596000	~1695999	200000	299999	NF	100,000	1875	Elizabethport NJ		5	1612658 End 1875 249853/yr (17 hits) 1612659 Start 1876		
~1696000	~1795999	300000	399999	NF	100,000	1875 - 76	Elizabethport NJ		7			
~1796000	1810999	???	???	Various	15,000	1875	Elizabethport NJ					
1811000	1910999	230200	330199	12K	100,000	13Nov 187[6?]	Glasgow Bridgeton		2	1874975 End 1876 262317/yr (9 hits) 1874976 Start 1877		13 Nov 1874 [?]
1911000	1960999	???	???	Various, incl Med/13	50,000	1876 - 77	Elizabethport NJ		2x Medium/13		1914999 End 1874 565000/yr (27 hits) 1915000 Start 1875	
1961000	2010999	70000	119999	13K	50,000	2 Dec 1875 [?]	Glasgow Bridgeton		2	2000000 End 1877 125025/yr (4 hits) End Cooper Numbers		2 Dec 1875 [?]
2011000	2030999	41000	60999?	2K, 3K	20,000	3 Jun 1876	Glasgow Bridgeton					3 Jun 1876
2027000	2030999	60999	60999?	2K, 3K	4,000	3Jun-28Sep 76	Glasgow Bridgeton	Duplicate Numbers			2034999 End 1875 120000/yr (4 hits)	3Jun76-28Sep77
2031000	2130999	330200	430199	12K	100,000	3 Jun 1876	Glasgow Bridgeton		6			3 Jun 1876
2131000	2150999			Various	20,000	1876 - 77?	Elizabethport NJ				2035000 Start 1876	
2151000	2200999	120000	169999	13K	50,000	6 Jan 1877	Glasgow Bridgeton				2154999 End 1876 120000/yr (6 hits) 2155000 Start 1877	6 Jan 1877
2201000	2300999	430200	530199	12K	100,000	28 Sep 1877	Glasgow Bridgeton		10			28 Sep 1877
2301000	2360999	61000	70999	2K, 3K	10,000	28 Sep 1877	Glasgow Bridgeton	Includes U.F.A./29K?	1 U.F.A.			28 Sep 1877
2361000	2455999	???	???	Various	95,000	1877	Elizabethport NJ					
2456000	2561000	895000	90000	NF	5,000	1877	Elizabethport NJ		9			
2561001	2760999	1	199999	NF	200,000	1877	Elizabethport NJ	Factory Number re-zeroed	17			
2761000	2860999	530200	630199	12K	100,000	16 Aug 1878	Glasgow Bridgeton		4		2764999 End 1877 610000/yr (41 hits) 2765000 Start 1878	16 Aug 1878

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2861000	2870999	???	???	Various	10,000	1877	Elizabethport NJ	part or all realloc to 12K?	1x 12K			
2871000	2920900	220000	269999	13K	50,000	29 Nov 1878	Glasgow Bridgeton		2			29 Nov 1878
2920901	2940999	???		Various	20,099	1878	Elizabethport NJ				2924999 End 1878 160000/yr (3 hits) 2765000 Start 1878	
2941000	2960999	71000	90999	2K, 3K	20,000	8 Jul 1879	Glasgow Bridgeton					8 Jul 1879
2961000	3020999	270000	329999	13K	60,000	8 Jul 1879	Glasgow Bridgeton					8 Jul 1879
3021000	3520999	30000	799999	NF	500,000	1879	Elizabethport NJ	sequence of batches?	46			
3521000	3620999	630200	730199	12K	100,000	31 Oct 1879	Glasgow Bridgeton		11			31 Oct 1879
3621000	3670999			Improved Family (IF)	50,000	31 Dec 1879	Elizabethport NJ	1st batch; mfgd thru 1883	11			
3671000	3679999	???		Various	45,000	1879	Elizabethport NJ				3679999 End 1879 755000/yr (68 hits)	
3680000	~3715999			Medium (& other various?)	~36,000	1879	Elizabethport NJ	No factory number	2x Medium/13		3680000 Start 1880	
3716000	3815999	730200	830199	12K	100,000	11 Jun 1880	Glasgow Bridgeton		4			11 Jun 1880
3816000	3915999	330000	429999	13K	100,000	17 Sep 1880	Glasgow Bridgeton		1x NF, 1x IF			17 Sep 1880
3916000	3935999	???	???	Various	20,000	1880	Elizabethport NJ	No examples ("hits") found				
3936000	4085999	830200	980199	12K	150,000	4 Mar 1881	Glasgow Bridgeton		5		3939999 End 1880 260000/yr (13 hits) 3940000 Start 1881	4 Mar 1881
4086000	4585999	150000	649999	all NF?	500,000	1881	Elizabethport NJ	All NF? or 10,000 various 1st	39			
4586000	4685999	430000	529999	13K	100,000	23 Nov 1881	Glasgow Bridgeton	see below for re-worked #s	5			23 Nov 1881
4686000	4885999	980200	1180999	12K	200,800	31 Nov 1881	Glasgow Bridgeton	see below for re-worked #s	14			30 Nov 1881
4886000	4954999	???	???	Var., incl. IM/16	69,000	1881	Elizabethport NJ	incl sub-allot to Montreal?	2x IM		4889999 End 1881 950000/yr (60 hits)	
4955000	4974999	91000	110999	2K, 3K (incl UFA/29K)	20,000	12 Oct 1881?	Glasgow Bridgeton		1 U.F.A.		4890000 Start 1882	12 Oct 1881?
4975000	4979999	???	???	maybe various?	5,000?	1882	Elizabethport NJ	maybe before batches of NF				
~4978000	5130000	848000	1000000	NF	150,000?	1882	Elizabethport NJ		23			
5130001	5450000	1	320000	NF	320,000?	1882	Elizabethport NJ	one or more batches of NF	20			
5450001	5639999	???	???	IF (prec by many "various?")	190,000?	1882	Elizabethport NJ	2nd batch IF 3 Mar 1883	23		1882/ 3 Mar 1883 5493999 End 1882 604000/yr (67 hits) 5494000 Start 1883	
5640000	5739999	530000	629999	13K (incl re-worked 12K)	100,000	14 Apr 1883	Glasgow Bridgeton	Some #s to US for No. 4	2x 13K			14 Apr 1883
5740000	5939999	1180200	1360199	12K (incl re-worked 13K)	200,000	14 Apr 1883	Glasgow Bridgeton		11x 12K			14 Apr 1883
5940000	5944999	1283415	1285199	12K (reallot from US)	5,000		Glasgow Bridgeton	from US to UK for 12K overru	1x 12K			
5945000	6010999	???	???	Various	~66,000	1883	Elizabethport NJ				6004999 End 1883 511000/yr (14 hits) 6005000 Start 1884	
6011000	6210999	1280200	1580199	12K (incl reallot --above)	200,000	10 Jun 1884	Clydebank Kilbowie	incl 5,000 #s above, from US	10			10 Jun 1884
6211000	6310999	630000	729999	13K (& 12K & 7-Class)	100,000	10 Jun 1884	Clydebank Kilbowie	the various at Bridgeton?	1x 13, 1x NF, 1x 7-27			10 Jun 1884
6311000	6346999			High-Arm	36,000	5 Aug 1884	Elizabethport NJ		14			
6347000	6349999			VS1 (reallot from High-Arm)	3,000	Oct 1885	Elizabethport NJ	from original 39,000 Hi-Arm				
6350000	6419999			VS1	70,000	1884; 1885	Elizabethport NJ	prob incl orig High-Arm #s	15			
6420000	6521999			IF	120,000	1884	Elizabethport NJ	3rd batch of IF	18			
6522000	6540999	111000	129999	2K, 3K (incl UFA/29K)	19,000	17 Jun 1885	Clydebank Kilbowie	date miss-read? 1884?	3x U.F.A.		6524999 End 1884 520000/yr (66 hits) 6525000 Start 1885	17 Jun 1885?
6541000	6541999			2K, 3K	1,000	17 Jun 1885?	Clydebank Kilbowie	duplicate order? no date				17 Jun 1885?
6542000	6591999			Various, incl. IM	50,000	1885	Elizabethport NJ	including Montreal?	1x IM			
6592000	6690999			15K	99,000	22 Aug 1885	Clydebank Kilbowie		5			22 Aug 1885
6691000	6691999			22K	1,000	22 Aug 1885	Clydebank Kilbowie					22 Aug 1885
6692000	6891999	1580200	1781199	12K	200,000	22 Aug 1885	Clydebank Kilbowie		37			22 Aug 1885
6892000	6941999	730000	779999	13K	50,000	22 Aug 1885	Clydebank Kilbowie		1			22 Aug 1885
6942000	7062499			Various, nearly all IF	130,500	1885	Elizabethport NJ		26x IF		7046499 End 1885 521500/yr (70 hits) 7046500 Start 1886	

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Start	Stop	Start	Stop							Cooper	Singerco	UK Allotments
7062500	7067499			22K	5,000	1886	Clydebank Kilbowie					1886
7065500	7066499			22K	1,000	1888 [reallot?]	Clydebank Kilbowie	reallot for "glove machine"?				1886; 1888
7066500	7067399			Various	900	1886?	Elizabethport NJ					
7067400	7067401			22K	2	1886	Clydebank Kilbowie	Langdon note: out of seq				1886
7066500	7066599			22K	100	14 Aug 1886	Clydebank Kilbowie					14 Aug 1886
7066600	7066699			22K	100	1888 [?]	Clydebank Kilbowie					1888 [?]
7066600	7077599			Various, incl 10,000 VS2	11,000	1886	Elizabethport NJ	VS2 to Montreal 21Jun1886	4x VS2			1886
7077600	7177599	1781200	1881199	12K	100,000	14 Sep 1886	Clydebank Kilbowie		15			14 Sep 1886
7177600	7207599	780000	809999	13K	30,000	14 Sep 1886	Clydebank Kilbowie					14 Sep 1886
7207600	~7242599			batch of VS1?	35,000	1886	Elizabethport NJ		2x VS1			
~7252600	~7277599			Various?	25,000	1886	Elizabethport NJ	no examples ("hits")				
~7277600	~7377599			IF	100,000	1886	Elizabethport NJ	many examples ("hits")	16			
~7377600	~7382099			Various? incl NF	4,500	1886	Elizabethport NJ	1 hit: NF 7380483/5437400	1			
~7382100	7467599			IF	90,000	1886	Elizabethport NJ	many examples ("hits")	17			
7467600	7517599			VS2	50,000	Jan 1887	Elizabethport NJ	first batch; 2 variants	15		7471599 End 1886 425100/yr (66 hits) 7471600 Start 1887	18 Jan 1887
7517600	7588599			Various, incl IM/16	71,000	1887	Elizabethport NJ	one "hit"--IM/16	1x IM/16, and 1x Unk			
7588600	7618599	810000	839999	13K	30,000	17 Mar 1887	Clydebank Kilbowie					19 Mar 1887
7618600	7718599	1881200	1981199	12K	100,000	22 Jul 1887	Clydebank Kilbowie		10			22 Jul 1887
7718600	7724999			Various, incl 24-Class	6,400	1887	Elizabethport NJ		1x 24-Class			
7725000	7754999	840000	869999	13K	30,000	15 Oct 1887	Clydebank Kilbowie		2			15 Oct 1887
7775000	7794999	870000	889999	13K	20,000	9 Dec 1887	Clydebank Kilbowie		2			
7795000	7844999			15K	50,000	9 Dec 1887	Clydebank Kilbowie	incl at least 1 27-Class	1x 27-Class, 1x 15K			9 Dec 1887
7845000	7894999	1981200	2031199	12K	50,000	9 Dec 1887	Clydebank Kilbowie		3, maybe 4			9 Dec 1887
7895000	7904999	130000	139999	2K, 3K (& UFA/29K)	10,000	9 Dec 1887	Clydebank Kilbowie		2x UFA			9 Dec 1887
7905000	~7914999			24-Class	~10,000	1887	Elizabethport NJ		6			
~7915000	~7915999			Various?	~1,000	1887	Elizabethport NJ	no examples				
~7916000	~8015999			VS2	100,000	1887	Elizabethport NJ	possible some at Montreal	23		7918999 End 1887 447400 (53 hits) 7919000 Start 1888	
~8016000	~8031999			Various?	16,000	1888	Elizabethport NJ	no examples				
~8032000	~8066999			IM/16	~35,000	1888	Elizabethport NJ	possibly at Montreal	2			
~8067000	~8091999			Various?	~25,000	1888	Elizabethport NJ	no examples				
~8092000	~8131999			IF	~40,000	1888	Elizabethport NJ	long-beak shuttle, 6 "hits"	6			
~8132000	~8154499			15-11	~22,500	1888	Elizabethport NJ	poss pilot batch IF-CB	2			
~8154500	8277199			IF	120,000	1888	Elizabethport NJ	long-beak shuttle, numerous	16			
8277200	8327199	2031200	2081199	12K	50,000	29 Jun 1888	Clydebank Kilbowie		8			29 Jun 1888
8327200	8377199			VS2/27K (& IM/16)	10,000	Aug 1888	Clydebank Kilbowie	IM/16 actually mfg in E-port	1x IM/16, 1x VS2/27K			Aug 1888
8377200	8391499			Various, incl VS3	14,300	1888	Elizabethport NJ	one example of VS3	1x VS3/28			
8391500	8411499	890000	909999	13K	20,000	27 Sep 1888	Clydebank Kilbowie					27 Sep 1888
8411500	8461499			15K	50,000	26 Oct 1888	Clydebank Kilbowie		3			26 Oct 1888
8461500	8561499	2081200	2181199	12K	100,000	1 Nov 1888	Clydebank Kilbowie		20			1 Nov 1888
8561500	8611499			VS2/27K	50,000	14 Feb 1889	Clydebank Kilbowie		2			14 Feb 1889
8611500	8631499			VS3	20,000	14 Feb 1889	Clydebank Kilbowie		3		8615499 End 1888 696000/yr (65 hits) 8615500 Start 1889	14 Feb 1889
8631500	8631999			Various?	500	1889	Elizabethport NJ	no examples				
8632000	1641999	910000	919999	13K	10,000	26 Mar 1889	Clydebank Kilbowie					26 Mar 1889
8642000	~8691999			VS2	50,000	1889	Elizabethport NJ	post-"trans" "standard" type	26			
~8692000	~8741999			VS2/27-1	50,000	1889	Elizabethport NJ	27-1 type	1x IF			
~8742000	8746999			IF	5,000	1889	Elizabethport NJ	to Montreal? 1 example				
8747000	8786999	2181200	2221199	12K	40,000	31 May 1889	Clydebank Kilbowie		10			31 May 1889
8787000	8801999	920000	934999	13K	15,000	31 May 1889	Clydebank Kilbowie		1			31 May 1889

Serial number range		2nd/3rd Serial number range (see introduction)								Actual Production by Year (various sources, with # of serial Nos found)		
Start	Stop	Start	Stop	Class (Model)	Quantity Allotted	Date Allotted	Factory Assigned	Notes/Remarks	Number of reported machines in range	Cooper	Singerco	UK Allotments
8802000	8847199			Various, incl VS2	45,200	1889	Elizabethport NJ	incl ~10,000 to Montreal	2x VS2			
8847200	8896999	2221200	2271199	12K	50,000	29 Sep 1889	Clydebank Kilbowie		8			29 Sep 1889
8897000	8911999	935000	949999	13K	15,000	26 Sep 1889	Clydebank Kilbowie					26 Sep 1889
8912000	8931999			28? [or 27]	20,000	1889	Elizabethport NJ	one example, uncertain	1x 28?			
8932000	8936999	140000	144999	2K, 3K [& 29K]	5,000	2 Nov 1889	Clydebank Kilbowie					2 Nov 1889
8937000	9186999			VS2 (most or all?)	250,000	1889	Elizabethport NJ	one poss IF (of ~15,000?)	64, and 1x 1F			
9187000	9261999	2271200	2346199	12K	75,000	4 Dec 1889	Clydebank Kilbowie		9x 12K, 1x 2K			4 Dec 1889
9262000	9291999	950000	979999	13K	30,000	4 Dec 1889	Clydebank Kilbowie		1			4 Dec 1889
9292000	9341999			VS2/27K	50,000	4 Dec 1889	Clydebank Kilbowie		1			4 Dec 1889
9342000	9346999			VS3/28	5,000	4 Dec 1889	Clydebank Kilbowie					4 Dec 1889
9347000	9371999			15K	25,000	4 Dec 1889	Clydebank Kilbowie					4 Dec 1889
9372000	9392999			Various	21,000	1889	Elizabethport NJ	no examples				
9393000	9422999			VS3/28	30,000	14 Feb 1890	Clydebank Kilbowie		2			14 Feb 1890
9423000	9427999	145000	149999	2K, 3K (& UFA/29K)	5,000	11 Mar 1890	Clydebank Kilbowie	Singer discont'd "2nd #"	1x UFA/29			11 Mar 1890
9428000	9432999			Various	5,000	1890	Elizabethport NJ	no examples				
9433000	9532999			12K	100,000	19 Jul 1890	Clydebank Kilbowie	incl 1 VS2, 9510579	11x 12K, 1x VS2		9436999 End 18898 821500/yr (141 hits) 9437000 Start 1890	19 Jul 1890
9533000	9552999			13K	20,000	19 Jul 1890	Clydebank Kilbowie					19 Jul 1890
9553000	9582999			15K	30,000	19 Jul 1890	Clydebank Kilbowie					19 Jul 1890
9583000	9653999			Various	71,000	1890	Elizabethport NJ	no hits except two 28K	2x 28K			
9654000	9703999			VS3/28	50,000	27 Sep 1890	Clydebank Kilbowie		4			27 Sep 1890
9704000	9708999			2K, 3K, (& UFA/29K)	5,000	27 Sep 1890	Clydebank Kilbowie		1x UFA/29K			27 Sep 1890
9709000	9709999			2K, 3K (& UFA/29K?)	1,000	17 Nov 1890	Clydebank Kilbowie					17 Nov 1890
9710000	9809999			All IF?	100,000	1890 - 91	Elizabethport NJ		6x IF		9809999 end 1890 373000/yr (13 hits) 9810000 Start 1891	1890 - 91
9810000	9909999			12K	100,000	16 Feb 1891	Clydebank Kilbowie		3			16 Feb 1891
9910000	9929999			13K	20,000	16 Feb 1891	Clydebank Kilbowie					16 Feb 1891
9930000	9959999			15K	30,000	16 Feb 1891	Clydebank Kilbowie					16 Feb 1891
9960000	~9984999			Possible Various	25,000	1891	Elizabethport NJ	no examples				
~9985000	~10234999			VS2/27-1	~250,000	1891	Elizabethport NJ	many, up to 6,000 from end	64			
~10235000	~10284999			28	50,000	1891	Elizabethport NJ		3			
~10285000	10285499			Possible Various	500	1891	Elizabethport NJ	no examples				
10285500	10335499			VS3/28	50,000	8 Apr 1891	Clydebank Kilbowie		5			8 Apr 1891
10335500	10365499			VS2/27K	30,000	10 Nov 1891	Clydebank Kilbowie		3			10 Nov 1891
10365500	10415499			Various	50,000	1891	Elizabethport NJ	no examples				
10415500	10420499			29K	5,000	18 May 1891	Clydebank Kilbowie					18 May 1891
10420500	10436499			Various, incl VS2	16,000	1891	Elizabethport NJ	two VS2; no other examples	2x VS2			
10436500	10476499			15K	40,000	1 Sep 1891	Clydebank Kilbowie		2			1 Sep 1891
10505000	10534999			12K	30,000	10 Nov 1891	Clydebank Kilbowie		2			10 Nov 1891
10535000	10544999			13K	10,000	10 Nov 1891	Clydebank Kilbowie					10 Nov 1891
10545000	10594999			VS3/28	50,000	10 Nov 1891	Clydebank Kilbowie		2			10 Nov 1891
10595000	10624999			Various? Re-allot to UK	30,000	[10 Nov 1891?]	Elizabethport NJ	Re-allot to UK for 28 overrun	1x VS2 or 28			[10 Nov 1891?]
10625000	10629999			29K	5,000	10 Nov 1891	Clydebank Kilbowie				10629999 End 1891 820000/yr (86 hits) 10630000 Start 1892	10 Nov 1891
10630000	10669999			15K	40,000	25 Mar 1892	Clydebank Kilbowie	fiddle-bed, long-beak hook	2			25 Mar 1892
10670000	10689999			Various	20,000	1892	Elizabethport NJ	no examples				
10690000	10729999			VS2/27K	40,000	25 Mar 1892	Clydebank Kilbowie	one 27K; one US VS2	2			25 Mar 1892
10730000	10809999			28	80,000	25 Mar 1892	Clydebank Kilbowie	many; and one 48K	7x 28, 1x 48K			25 Mar 1892
10810000	10814999			29K	5,000	25 Mar 1892	Clydebank Kilbowie					25 Mar 1892
10815000	11131999?			Mostly 27-Class	317,000	1892	Elizabethport NJ	alternating runs of VS2, 27	50			
11132000	11161999			12K	30,000	26 Aug 1892	Clydebank Kilbowie					26 Aug 1892



Serial number range		2nd/3rd Serial number range (see introduction)								Actual Production by Year (various sources, with # of serial Nos found)		
Start	Stop	Start	Stop	Class (Model)	Quantity Allotted	Date Allotted	Factory Assigned	Notes/Remarks	Number of reported machines in range	Cooper	Singerco	UK Allotments
11162000	11171999			13K	10,000	26 Aug 1892	Clydebank Kilbowie					26 Aug 1892
11172000	11196999			15K	25,000	26 Aug 1892	Clydebank Kilbowie		1			26 Aug 1892
11197000	11216999			Various	20,000	[26 Aug 1892?	Elizabethport NJ	no examples				[26 Aug 1892?]
11217000	11276999			VS3/28	60,000	28 Aug 1892	Clydebank Kilbowie		3			28 Aug 1892
11277000	11286999			VS2/27K	10,000	26 Aug 1892	Clydebank Kilbowie		1			26 Aug 1892
11287000	11291999			29K	5,000	26 Aug 1892	Clydebank Kilbowie		1			26 Aug 1892
11292000	11294999			34K	3,000	16 Aug 1892	Clydebank Kilbowie					16 Aug 1892
11295000	11295999			"Special"	1,000	1892	Clydebank Kilbowie	listed as "Special" in doc				1892
11296000	11364099			Various, incl 24-Class	68,100	1892	Elizabethport NJ	three examples of 24-Class	3x 24		11338999 End 1892 709000/yr (70 hits) 11339000 Start 1893	
11364100	11369099			29K	5,000	28 Feb 1893	Clydebank Kilbowie	maybe 100 re-allot for 12?	1			28 Feb 1893
11369000	11399099			12K	30,100	28 Feb 1893	Clydebank Kilbowie	overlap of 100 with prev	1			28 Feb 1893
11399100	11402099			34K	3,000	28 Feb 1893	Clydebank Kilbowie					28 Feb 1893
11402100	11402599			2K, 3K	500	28 Feb 1893	Clydebank Kilbowie					28 Feb 1893
11402600	11402799			Various	100	Feb-May 1893	Elizabethport NJ					Feb-May 1893
11402800	~11442799			15K	40,000	12 May 1893	Clydebank Kilbowie					12 May 1893
~11442800	11462999			Various?	20,200	[12 May 1893?	Clydebank Kilbowie	missing type in allotment				[12 May 1893?]
11463000	11542999			VS3/28	80,000	12 May 1893	Clydebank Kilbowie		4			12 May 1893
11543000	11552999			VS2/27K	10,000	12 May 1893	Clydebank Kilbowie	one example: VS2	1			12 May 1893
11553000	~11572999			IF/15-11	20,000	1893	Elizabethport NJ	one example, 15-11	1			
~11573000	~11652999			VS2/27-2/27K	80,000	1893	Elizabethport NJ	several hits, VS2/27, 27-2	12			
~11653000	11659999			Various	7,000	1893	Elizabethport NJ	no examples				
11660000	11709999			15K	50,000	6 Sep 1893	Clydebank Kilbowie					6 Sep 1893
11710000	11729999			Various	20,000		Elizabethport NJ	no examples				
11730000	11809999			28?	80,000	6 Sep 1893	Clydebank Kilbowie	four examples, all 28	4			6 Sep 1893
11810000	11834999			27K	25,000	6 Sep 1893	Clydebank Kilbowie	2, incl QV Diamond Jubilee	2			6 Sep 1893
11835000	11839999			29K	5,000	6 Sep 1893	Clydebank Kilbowie					6 Sep 1893
11840000	11849999			12K	10,000	6 Sep 1893	Clydebank Kilbowie					6 Sep 1893
11850000	~11857999			Various	8,000	1893	Elizabethport NJ	no examples	1x 28			
11858000	11907999			27	50,000	1893	Elizabethport NJ	many 27-Class	11			
11908000	11908499			2K, 3K	500	15 Dec 1893	Clydebank Kilbowie					15 Dec 1893
11908500	~11909999			Various	1,500	1893	Elizabethport NJ	no examples				
~11910000	11949999			27	40,000	1893	Elizabethport NJ	many 27-Class	14		11913499 End 1893 574500/yr (49 hits) 11913500 Start 1894	
11950000	12009999			15K	60,000	20 Mar 1894	Clydebank Kilbowie					20 Mar 1894
12010000	12029999			Various	20,000	1894	Elizabethport NJ	no examples				
12030000	12129999			28	100,000	20 Mar 1894	Clydebank Kilbowie		4			20 Mar 1894
12130000	12159999			27K	30,000	20 Mar 1894	Clydebank Kilbowie	2; plus one 29-2 simple-lever	2x 27K, 1x 29-2			20 Mar 1894
12160000	12164999			29K	5,000	20 Mar 1894	Clydebank Kilbowie	two, simple-lever	2			20 Mar 1894
12165000	12174999			12K	10,000	20 Mar 1894	Clydebank Kilbowie					20 Mar 1894
12175000	~12177999			Various	3,000?	1894	Elizabethport NJ	no examples				
~12178000	~12189999			24	15,000?	1894	Elizabethport NJ	two examples	2			
~12190000	~12234999			27	35,000?	1894	Elizabethport NJ	six examples	8			
~12235000	~12235999			17-Class	1,000?	1894	Elizabethport NJ	one example, 17-10	1x 17-10			
~12236000	12267999			27[-2?]	33,000?	1894	Elizabethport NJ	five examples	5			
12268000	12277999			12K	10,000	10 Aug 1894	Clydebank Kilbowie					10 Aug 1894
12278000	~12287999			15-Class	10,000?	1894	Elizabethport NJ	two examples	2			
~12288000	12317999			27[-3?]	30,000?	1894	Elizabethport NJ	four examples	4			
12318000	12377999			28	60,000	22 Sep 1894	Clydebank Kilbowie		6			22 Sep 1894
12378000	12407999			15K	30,000	22 Sep 1894	Clydebank Kilbowie		3			22 Sep 1894
12408000	12422999			Various	15,000	1894	Elizabethport NJ	no examples				

Serial number range		2nd/3rd Serial number range (see introduction)							Actual Production by Year (various sources, with # of serial Nos found)			
Start	Stop	Start	Stop	Class (Model)	Quantity Allotted	Date Allotted	Factory Assigned	Notes/Remarks	Number of reported machines in range	Cooper	Singerco	UK Allotments
12423000	12427999			29K	5,000	22 Sep 1894	Clydebank Kilbowie		1			22 Sep 1894
12428000	12428299			Various	300	1894	Elizabethport NJ	no examples				
12428300	12433299			12K	5,000	23 Nov 1894	Clydebank Kilbowie					23 Nov 1894
12433300	~12458299			27	25,000?	1894	Elizabethport NJ	decals on one: Made in Gt Br	5			
~12458300	12469999			Various	11,700?	1894	Elizabethport NJ	no examples				
12470000	12474999			12K	5,000	14 Dec 1894	Clydebank Kilbowie					14 Dec 1894
12475000	12475499			2K, 3K	500	7 Jan 1893	Clydebank Kilbowie	date as given to J. Langdon			12475499 End 1894 562000/yr (46 hits) 12475500 Start 1895	7 Jan 1893
12475500	12492999			Various, incl 28-Class	17,500	1894 - 95?	Elizabethport NJ	two examples, both 28	2x 28		12475500 Start 1895	
12493000	12572999			28	80,000	12 Feb 1895	Clydebank Kilbowie		5			12 Feb 1895
12573000	12602999			27K	30,000	12 Feb 1895	Clydebank Kilbowie					12 Feb 1895
12603000	12607999			12K	5,000	12 Feb 1895	Clydebank Kilbowie					12 Feb 1895
12608000	12608999			Special	1,000	1895	Clydebank Kilbowie		1x 45-Class			1895
12609000	12610999			Various?	2,000	1895	Elizabethport NJ					
12611000	12640999			15-30	30,000?	1895	Elizabethport NJ	one example, but poss from	1x 15-30			
12641000	12660999			15K	20,000	12 Mar 1895	Clydebank Kilbowie		2			12 Mar 1895
12661000	12665999			29K	5,000	12 Mar 1895	Clydebank Kilbowie					12 Mar 1895
12666000	12675999			12K	10,000	12 Mar 1895	Clydebank Kilbowie					12 Mar 1895
12676000	~12678999			39-2	3,000?	1895	Elizabethport NJ	one hit; poss #s reallot to UK	1			
~12679000	~12708999			15-22	30,000?	1895	Elizabethport NJ	one example: 12704905	1			
~12709000	~12715000			15-30	6,000?	1895	Elizabethport NJ	two examples	2			
~12715001	12715099			7-Class?	100?	1895	Elizabethport NJ	one example: bookbinding	1			
12715100	12794999			28	79,900	12? May 1895	Clydebank Kilbowie		2			12? May 1895
12795000	12804999			12K	10,000	17 May 1895	Clydebank Kilbowie					17 May 1895
12805000	12805999			Special	1,000	1895	Clydebank Kilbowie					1895
12806000	~12808199			Various	2,200?	1895	Elizabethport NJ					
~12808200	12857999			27	50,000?	1895	Elizabethport NJ		1			
12858000	12867999			29K	10,000	28 Jun 1895	Clydebank Kilbowie					28 Jun 1895
12868000	~12869999			24	2,000?	1895	Elizabethport NJ		3			
~12870000	~12870999			27	1,000?	1895	Elizabethport NJ		1			
~12871000	12884999			15-30	14,000?	1895	Elizabethport NJ		1			
12885000	12914999			27K	30,000	2 Jul 1895	Clydebank Kilbowie		1			2 Jul 1895
12915000	12964999			15K	50,000	20 Jul 1895	Clydebank Kilbowie					20 Jul 1895
12965000	~12994999			Various?	30,000	1895	Elizabethport NJ	no examples				
~12995000	~13019999			27	25,000?	1895	Elizabethport NJ		5			
~13020000	13049999			Various?	30,000?	1895	Elizabethport NJ	no examples				
13050000	13059999			12K	10,000	6 Sep 1895	Clydebank Kilbowie					6 Sep 1895
13060000	~13074999			Various?	15,000?	1895	Elizabethport NJ	no examples				
~13075000	~13104999			27	30,000?	1895	Elizabethport NJ		7			
~13105000	13105199			Various?	200?	1895	Elizabethport NJ	no examples				
13105200	13115199			12K	10,000	10 Oct 1895	Clydebank Kilbowie		1			10 Oct 1895
13115200	13115699			2K, 3K	500	10 Oct 1893?	Clydebank Kilbowie	date as given to J. Langdon				10 Oct 1893?
13115700	13161499			Various, incl 16-Class	45,800	1895	Elizabethport NJ	1 hit: 16-Class electric	1x 16-Class electric			
13161500	13191499			27K	30,000	8 Nov 1895	Clydebank Kilbowie	1 hit: looks like a US-type	1 (US-type?)			8 Nov 1895
13191500	13241499			28	50,000	8 Nov 1895	Clydebank Kilbowie					8 Nov 1895
13241500	13243499			45K	2,000	8 Nov 1895	Clydebank Kilbowie					8 Nov 1895
13243500	13263499			12K	20,000	8 Nov 1895	Clydebank Kilbowie					8 Nov 1895
13263500	13278899			Various	15,400	1895	Elizabethport NJ	no examples				
13278900	13279199			Special	300		Clydebank Kilbowie	"300 Nos. NY to P. Dept"				
13279180	13279199			Special	20		Clydebank Kilbowie	"Renewals" (nos. overlap)				
13279200	13279499			Special	300		Clydebank Kilbowie	"300 Nos. NY to P. Dept"				
13279480	13279499			Special	20		Clydebank Kilbowie	"Renewals" (nos. overlap)				



Serial number range		2nd/3rd Serial number range (see introduction)								Actual Production by Year (various sources, with # of serial Nos found)		
Start	Stop	Start	Stop	Class (Model)	Quantity Allotted	Date Allotted	Factory Assigned	Notes/Remarks	Number of reported machines in range	Cooper	Singerco	UK Allotments
13279500	13280499			33K	1,000	1898	Clydebank Kilbowie	Re-assigned?				1898
13279500	13280499			Special	1,000		Clydebank Kilbowie	"1000 Nos. NY to P. Dept"				
13280500	13280599			Special	100		Clydebank Kilbowie	"100 Nos. NY to L.2 Dept"				
13280600	13280699			Special	100		Clydebank Kilbowie	"100 Nos. NY to L.2. Dept"				
13280700	13280799			Special	100		Clydebank Kilbowie	"100 Nos. NY to P. Dept"				
13280790	13280799			Special	20		Clydebank Kilbowie	"Renewals" (dupl. figures?)				
13280800	~13319799			27	30,000?	1895	Elizabethport NJ		8			
~13310800	13317999			Various, incl 24[-2?]	7,200?	1895	Elizabethport NJ	one example	1x 24-Class			
13180000	13367999			15K	50,000	31 Dec 1895	Clydebank Kilbowie		2			31 Dec 1895
13368000	~13387999			Various?	20,000?	1895?	Elizabethport NJ				13387999 End 1895 912500/yr (50 hits)	
~13388000	~13457999			27	70,000?	1896?	Elizabethport NJ	nine examples	1x 28, 8x 27		13388000 Start 1896	
~13458000	13477999			Various?	20,000?	1896?	Elizabethport NJ	no examples				
13478000	13497999			12K	20,000	17 Apr 1896	Clydebank Kilbowie					17 Apr 1896
13498000	13527999			27K	30,000	17 Apr 1896	Clydebank Kilbowie	incl QV Diamond 13525418	2			17 Apr 1896
13528000	13573699			Various	45,700	1896	Elizabethport NJ	no examples				
13548000	13552499			29K	4,500	17 Apr 1896	Clydebank Kilbowie	one example, 29-3	1			17 Apr 1896
13552500	13552999			29K Long Arm	500	17 Apr 1896	Clydebank Kilbowie					17 Apr 1896
13553000	13623999			Various	71,000	1896	Elizabethport NJ	Overlaps; out of sequence				
13573700	13623999			15K	50,300	19 May 1896	Clydebank Kilbowie					19 May 1896
13624000	13723999			28	100,000	19 May 1896	Clydebank Kilbowie		7			19 May 1896
13724000	13762999			Various, incl. 27	39,000	1896	Elizabethport NJ	one example, 27: 13739325	1			
13763000	13764879			45K	1,800	29 May 1896	Clydebank Kilbowie					29 May 1896
13764880	13765199			Various	320	1896	Elizabethport NJ	no examples				
13765200	13765609			2K, 3K	410	5 Jun 1896	Clydebank Kilbowie					5 Jun 1896
13765610	13765649			2K, 3K	40	5 Jun 1896	Clydebank Kilbowie					5 Jun 1896
13765650	13808999			Various, incl. 27	43,350	1896	Elizabethport NJ	one example, 27: 13776715	2x 27			
13809000	13810999			34K	2,000	21 Jul 1896	Clydebank Kilbowie					21 Jul 1896
13811000	13835999			Various	25,000	1896	Elizabethport NJ	no examples				
13836000	13855999			12K	20,000	11 Aug 1896	Clydebank Kilbowie		1			11 Aug 1896
13856000	13908999			Various, incl. 27	53,000	1896	Elizabethport NJ	seven examples: 27-Class	7x 27, and maybe 1x 28			
13909000	13958999			15K	50,000	2 Nov 1896	Clydebank Kilbowie					2 Nov 1896
13959000	13968999			Various	10,000	1896	Elizabethport NJ	no examples				
13969000	13978999			29K	10,000	17 Apr 1896	Clydebank Kilbowie	out of sequence				
13979000	14008999			27K	30,000	2 Nov 1896	Clydebank Kilbowie	3 QV Diamond Jubilee	3			2 Nov 1896
14009000	14057999			Various, incl. 27	49,000	1896?	Elizabethport NJ		6x 27		14047999 End 1896 660000/yr (38 hits)	
14058000	14157999			28K	100,000	1897	Clydebank Kilbowie	first use of 28K vice 28	3		14048000 Start 1897	1897
14158000	~14192999			Various, incl. 15	35,000?	1897	Elizabethport NJ	one example, 15: 14185969	1x 15			
~14193000	~14201999			Various, incl. 24-Class	9,000?	1897	Elizabethport NJ		2x 24-Class			
~14202000	14291999			27, incl. a UK 15K and a 27K	90,000?	1897	Elizabethport NJ	two 27; one 15K, one 27K	2x 27, 1x 15K, 1x 27K			
14292000	14311999			12K	20,000	1897	Clydebank Kilbowie					1897
14312000	14312999			Special	1,000	1897	Clydebank Kilbowie	dupl. Nos. of next batch				1897
14312000	14312999			33K	1,000	1897	Clydebank Kilbowie	dupl. Nos. of prev batch				1897
14313000	14313850			Various	851	1897	Elizabethport NJ					
14313850	14313949			44K	100	1898	Clydebank Kilbowie	1898: apparently re-planned				1898
14313950	14384999			Various, incl. 27	71,050	1897	Elizabethport NJ		3x 27-Class			
14385000	14394999			29K	10,000	1897	Clydebank Kilbowie					1897
14350000	14396999			34K	2,000	1897	Clydebank Kilbowie					1897
14397000	14398999			45K	2,000	1897	Clydebank Kilbowie					1897
14399000	14428999			27K	30,000	1897	Clydebank Kilbowie					1897
14429000	14429499			2K, 3K	500	1897	Clydebank Kilbowie					1897
14429500	14450099			Various	20,600	1897	Elizabethport NJ	no examples				

Serial number range		2nd/3rd Serial number range (see introduction)								Actual Production by Year (various sources, with # of serial Nos found)		
Start	Stop	Start	Stop	Class (Model)	Quantity Allotted	Date Allotted	Factory Assigned	Notes/Remarks	Number of reported machines in range	Cooper	Singerco	UK Allotments
14450100	14499999			15K	49,900	1897	Clydebank Kilbowie		2			1897
14500000	14613999			Various	114000	1897	Elizabethport NJ		7x 27, 1x 29-4			
14614000	14713999			28	100,000	1897	Clydebank Kilbowie		5			1897
14714000	14723999			29K	10,000	1897	Clydebank Kilbowie					1897
14724000	~14728999			Various?	5,000?	1897	Elizabethport NJ					
~14729000	~14813999			27	85,000?	1897	Elizabethport NJ		8			
~14814000	14834999			Various?	21,000?	1897	Elizabethport NJ					
14835000	14854900			12K	19,900	1897	Clydebank Kilbowie	list to J. Langdon gives 20,00	6			1897
14854901	14854999			Various?	99	1897	Elizabethport NJ	maybe replanned from UK?				
14855000	14904999			15K	50,000	1897	Clydebank Kilbowie					1897
14905000	~14919999			15-Indust?	15,000?	1897	Elizabethport NJ		1x 15-36		14919999 End 1897 872000/yr (89 hits)	
~14920000	~14924999			29-4?	5,000?	1897 - 98	Elizabethport NJ		1x 29-4		14920000 Start 1898	
~14925000	15009999			27	85,000?	1897 - 98	Elizabethport NJ		123			
15010000	15109999			28K	100,000	1898	Clydebank Kilbowie					1898
15110000	15139999			27K	30,000	1898	Clydebank Kilbowie					1898
15140000	~15189999			27	50,000?	1898	Elizabethport NJ		7			
~15190000	~15204999			24	25,000?	1898	Elizabethport NJ		3			
~15205000	15205099			Various?	100?	1898	Elizabethport NJ	maybe industrial type?				
15205100	15224999			12K	19,900	1898	Clydebank Kilbowie		1			1898
15225000	15274999			15K	50,000	1898	Clydebank Kilbowie		1			1898
15275000	15304999			Various	30,000	1898	Elizabethport NJ	no examples				
15305000	15306999			33K	2,000	1898	Clydebank Kilbowie					1898
15307000	~15351999			27	45,000?	1898	Elizabethport NJ		4			
~15352000	15366999			115	15,000?	1898	Elizabethport NJ	one example, 115: 1535368	1x 115-Class			
15367000	15416999			27K	50,000	1898	Clydebank Kilbowie		2			1898
15417000	15418999			34K	2,000	1898	Clydebank Kilbowie					1898
15419000	~15422999			29-Class	4,000?	1898	Elizabethport NJ	one example, 29-4: 1541981	1x 29-4			
~15423000	~15452999			27-Class	30,000?	1898	Elizabethport NJ		11			
~15453000	~15462999			24-Class	10,000?	1898	Elizabethport NJ		3			
~15463000	~15492999			to UK for overruns? 15K, 28K	30,000?	1898	Elizabethport NJ	to UK for overruns?	1x 15K, 1x 28[K]			
~15493000	~15537999			27-Class	45,000?	1898	Elizabethport NJ		4			
~15538000	15552999			Various? incl. OVSG/32	15,000	1898	Elizabethport NJ		1x OVSG/32-Class			
15553000	15562999			12K	10,000	1898	Clydebank Kilbowie					1898
15563000	15612999			15K	50,000	1898	Clydebank Kilbowie	one 29-4, out of sequence?	1x 29-4			1898
15613000	15642999			Various	30,000	1898	Elizabethport NJ	no examples				
15643000	15742999			28	100,000	1898	Clydebank Kilbowie		3			1898
15743000	15752999			29K	10,000	1898	Clydebank Kilbowie					1898
15753000	~15757499			24	4,500?	1898	Elizabethport NJ		3			
~15757500	~15797499			27	40,000?	1898	Elizabethport NJ		5			
~15797500	~15811499			15	14,000?	1898	Elizabethport NJ		1		15811499 End 1898 891500/yr (66 hits)	
~15811500	~15861499			Various, 27	50,000?	1888 - 89	Elizabethport NJ		1x 27-3		15811500 Start 1899	
~15861500	15869499			Various, 15	8,000?	1888 - 89	Elizabethport NJ		1x 15-[30?]			
15869500	15873999			44K	4,500	1899	Clydebank Kilbowie					1899
15874000	15874099			Missing block of Nos.	100			Not in list given to J. Langdon				
15874100	15876000			12K	2,900	1899	Clydebank Kilbowie		1			1899
15877000	15878999			Special	2,000	1899	Clydebank Kilbowie					1899
15879000	15922999			Various, 27	44,000	1899	Elizabethport NJ		3x 27			
15923000	15972099			15K	49,100	1899	Clydebank Kilbowie		1x 15, 1x 15-30			1899
15972100	~15976599			Various, incl. 18-6	4,500?	1899	Elizabethport NJ		1x 18-6			
~15976600	~15987599			27	11,000?	1899	Elizabethport NJ		3			
~15987600	16020499			15	32,900?	1899	Elizabethport NJ		2			

Serial number range		2nd/3rd Serial number range (see introduction)		Class (Model)	Quantity Allotted	Date Allotted	Factory Assigned	Notes/Remarks	Number of reported machines in range	Actual Production by Year (various sources, with # of serial Nos found)		
Start	Stop	Start	Stop							Cooper	Singerco	UK Allotments
16020500	16029999			12K	9,500	1899	Clydebank Kilbowie		2			1899
16030000	16059999			Various	30,000	1899	Elizabethport NJ	no examples				
16060000	16109999			27K	50,000	1899	Clydebank Kilbowie					1899
16110000	16209999			28	100,000	1899	Clydebank Kilbowie		3			1899
16210000	~16253999			27	44,000?	1899	Elizabethport NJ		4			
~16254000	~16254999			66	1,000?	1899	Elizabethport NJ	two: 66 [pilot batch?]	2			
~16255000	16271999			27	17,000?	1899	Elizabethport NJ	one 27-Class; one 7-Class	1x 27. 1x 7H501			
17262000	16276999			12K	5,000	1899	Clydebank Kilbowie		1			1899
16277000	16288999			Various, 24	12,000	1899	Elizabethport NJ		1x 24-3			
16289000	16260999?			12K	7,100	1899	Clydebank Kilbowie	UK doc gives no end No.				1899
16296100?	16357999			Various, 27	61,900?	1899	Elizabethport NJ		4x 27-Class			
16358000	16407999			15K	50,000	1899	Clydebank Kilbowie					1899
16408000	~16432999			27	25,000?	1899	Elizabethport NJ		4			
~16433000	~16442999			66	10,000?	1899	Elizabethport NJ		1			
~16443000	~16472999			27	30,000?	1899	Elizabethport NJ		1			
~16473000	16496999			15	24,000?	1899	Elizabethport NJ		1			
16497000	16546999			15K	50,000	1899	Clydebank Kilbowie					1899
16547000	16646999			28	100,000	1899	Clydebank Kilbowie					1899
16647000	16656000			29K	10,001	1899	Clydebank Kilbowie	UK list gives 10,000				1899
16656001	16656999			Various	999	1899	Elizabethport NJ					
16657000	16658999			34K	2,000	1899	Clydebank Kilbowie					1899
16659000	~16661299			24	2,300?	1899	Elizabethport NJ		2			
~16661300	16701299			27	40,000?	1899	Elizabethport NJ		9			
16701300	16710999			48K	9,700	1899	Clydebank Kilbowie	First batch of 48K				1899
16711000	16715999			Various	5,000	1899	Elizabethport NJ	no examples				
16716000	16725999			44K	10,000	1899	Clydebank Kilbowie					1899
16726000	16831099			Various	Unknown	1899	Elizabethport NJ	two examples: 15, 27				16831099 End 1899
16881820				16-35		1899	Elizabethport NJ	lone, 16881820				1019600/yr (50 hits)
16894584				27		1899	Elizabethport NJ	lone; & 15, 01006546; 27, 011090				